ACCES I/O PRODUCTS, INC.

USB MULTI-CHANNEL HIGH-SPEED ANALOG I/O

USB-AIO16-16F FAMILY

USER MANUAL

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Notice

WARNING!!

ALWAYS CONNECT AND DISCONNECT YOUR FIELD CABLING WITH THE COMPUTER POWER OFF. ALWAYS TURN COMPUTER POWER OFF BEFORE INSTALLING A BOARD. CONNECTING AND DISCONNECTING CABLES, OR INSTALLING BOARDS INTO A SYSTEM WITH THE COMPUTER OR FIELD POWER ON MAY CAUSE DAMAGE TO THE I/O BOARD AND WILL VOID ALL WARRANTIES, IMPLIED OR EXPRESSED.

Warranty

Prior to shipment, ACCES equipment is thoroughly inspected and tested to applicable specifications. However, should equipment failure occur, ACCES assures its customers that prompt service and support will be available. All equipment originally manufactured by ACCES which is found to be defective will be repaired or replaced subject to the following considerations.

Terms and Conditions

If a unit is suspected of failure, contact ACCES' Customer Service department. Be prepared to give the unit model number, serial number, and a description of the failure symptom(s). We may suggest some simple tests to confirm the failure. We will assign a Return Material Authorization (RMA) number which must appear on the outer label of the return package. All units/components should be properly packed for handling and returned with freight prepaid to the ACCES designated Service Center, and will be returned to the customer's/user's site freight prepaid and invoiced.

Coverage

First Three Years: Returned unit/part will be repaired and/or replaced at ACCES option with no charge for labor or parts not excluded by warranty. Warranty commences with equipment shipment.

Following Years: Throughout your equipment's lifetime, ACCES stands ready to provide on-site or in-plant service at reasonable rates similar to those of other manufacturers in the industry.

Equipment Not Manufactured by ACCES

Equipment provided but not manufactured by ACCES is warranted and will be repaired according to the terms and conditions of the respective equipment manufacturer's warranty.

General

Under this Warranty, liability of ACCES is limited to replacing, repairing or issuing credit (at ACCES discretion) for any products which are proved to be defective during the warranty period. In no case is ACCES liable for consequential or special damage arriving from use or misuse of our product. The customer is responsible for all charges caused by modifications or additions to ACCES equipment not approved in writing by ACCES or, if in ACCES opinion the equipment has been subjected to abnormal use. "Abnormal use" for purposes of this warranty is defined as any use to which the equipment is exposed other than that use specified or intended as evidenced by purchase or sales representation. Other than the above, no other warranty, expressed or implied, shall apply to any and all such equipment furnished or sold by ACCES.

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Chapter 1: Introduction

The USB-AIO family of Data Acquisition Modules is an ideal solution for adding portable, easy-to-install high-speed analog and digital I/O capabilities to any computer with a USB port. The unit is a USB 2.0 high-speed device and requires a USB 2.0 or USB 3 port to function.

This manual describes the 120+ analog I/O modules within the USB-AIO family. There are OEM models that are shipped with no enclosure, and more enclosed and integrated models. The enclosed models with 32 inputs or greater are named DAQ-PACK and DAQ-PACK M Series. OEM versions have model names beginning with USB, while the DAQ-PACK model names start with DPK.

Each model varies in capabilities such as analog to digital (A/D) resolution and sampling speed, calibration hardware, number of channels, signal conditioning capabilities, and analog outputs. Where specific version or model information is referred to with an "xx", the "xx" are substituted with the total number of channels available on that model. Please refer to Product Selector Tables 1-1 through 1-8 for a complete list of available models.

Features
- High-speed USB 2.0 device
- From 16 single-ended, (optional 16 pseudo differential) or 8 differential (base models) up to 128 differential analog inputs
- 16-bit resolution versions:
  - Sampling rate
    - "16-16F":   "Fast version" up to 1Msamples/sec (max. aggregate)
    - "16-xxA":   "Advanced version"   500ksamples/sec (max. aggregate)
    - "16-xxE":   "Economy version"   250ksamples/sec (max. aggregate)
  - Calibration Hardware
    - "16-16F":   Two on-board references + calibrated real-time output
    - "16-xxA":   Two on-board references + calibrated real-time output
    - "16-xxE":   Two on-board references
- 12-bit resolution versions:
  - Sampling rate
    - "12-xxA":   "Advanced version"   500ksamples/sec (max. aggregate)
    - "12-xx":   "Standard version"   250ksamples/sec (max. aggregate)
    - "12-xxE":   "Economy version"   100ksamples/sec (max. aggregate)
  - Calibration Hardware
    - "12-xxA":   Two on-board references + calibrated real-time output
    - "12-xx":   Two on-board references
    - "12-xxE":   None
- System calibration program provided to calibrate entire system
- Channel-by-channel ranges of 1V, 2V, 5V, 10V, ±1V, ±2V, ±5V, ±10V (software selectable)
- Signal conditioning available on base models:
      Single-ended 4-20mA inputs
      Voltage dividers
- Signal conditioning available on -32, -64, -96 and -128 input models for:
      RC filters on each input
      Voltage divider on each input
      4-20mA and 10-50mA current inputs
      Thermocouples with optional break detection (includes CJC Temp sensor)
      RTD measurement
      Bridge completion
      Precision 10V excitation at each I/O connector for RTD and Bridge Completion

- A/D Conversion Start sources: Software, Timer, and External Trigger (edge software selectable)
- A/D Modes: Single Channel or Scan
- Noise reduction with Channel Oversampling
- Over-voltage protection of -40V to +40V
- Two, or four 16-bit Digital to Analog (D/A) outputs (optional)
- D/A ranges of 0-5V, 0-10V, ±5V, ±10V (factory installed)
- 16 High-current Digital I/O lines
- PC/104 module size and mounting compatibility
- Small (4" x 4" x 1.25") rugged industrial enclosure available for 16 input version models
- Onboard micro USB connector for embedded applications

Applications
- Equipment monitoring
- Environmental measurements
- Embedded data acquisition
- Education/Laboratory

Product Family Overview
The base models within the product family consist of a USB-based A/D converter board with 16 single-ended (S.E.), 8 differential (DIFF.) or optionally 16 pseudo differential analog inputs, and 16 high-current digital I/O lines. The family is designed using a modular approach with a variety of bit resolutions & sampling speeds.

Optionally, two, (or four on base models "-4AO") 16-bit D/A outputs are factory installed for those applications requiring analog outputs.

To increase the channel count of the base models from 16 S.E. or 8 DIFF. to 64 S.E. or 32 DIFF., a multiplexer board (AIMUX-64) is connected to the 68-pin SCSI connector of the A/D board with a ribbon cable.

Alternately, to increase the channel count, introduce signal conditioning capabilities, and extra input gain options, from one to four signal conditioning/multiplexer boards (AIMUX-32) can be connected to the A/D board with a multi-SCSI ribbon cable for a maximum of 128 differential analog inputs.

To find the model that is right for your application, refer to product tables 1-1 through 1-8.

Functional Description
This product is an A/D board that converts analog voltages or optionally 4-20mA to a 16 or 12-bit value (depending on model). This board is capable of sampling speeds up to 1M, 500k, 250k, or 100k samples per second (depending on model). Sampling of the A/D can be enabled/disabled using an externally supplied input signal. Analog input channels are enabled as a consecutive set by software. Each channel within the set is independently configured by software to accept one of eight different analog input ranges.

A/D conversion starts are issued one of three ways: Software Start, Timer Start, or External Trigger Start. A/D conversion starts are software configured to be either rising or falling edge. Additionally, A/D conversion starts are software configured to be Single Channel or Scan. Single Channel samples data once from the next consecutive channel within the enabled set. A Scan samples data from all channels within the set at the fastest possible rate. To minimize noise, the board implements a technique called Oversampling. High accuracy is achieved with two on-board precision reference voltages used in calibrating the board (does not apply to 12-xxE models). Furthermore, a real-time

internal calibration system ('A' and 'F' models only) allows the card to adjust for offset/gain errors at run-time, giving a more accurate reading.

This board also has an option of adding two (or four for the base models) 16-bit D/A outputs. There are four factory installed output ranges available.

There are 16 digital I/O lines accessible on the I/O connector. The digital I/O lines are grouped into two 8-bit bytes. Both digital I/O bytes are individually software selectable as input or output.
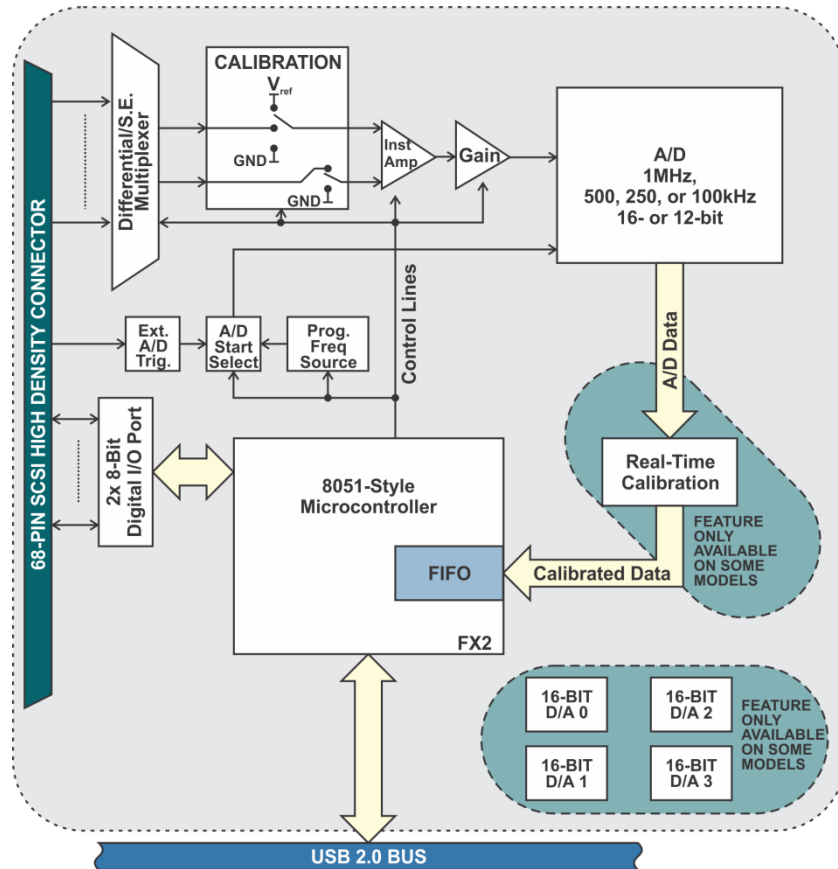
Figure 1-1: USB-AIO16-16F Block Diagram

Analog Inputs

Base models have a total of 16 S.E., (optional 16 Pseudo Diff (aka P.DIFF)), or 8 DIFF analog inputs. A consecutive set of channels are enabled/disabled by software. This set of channels is constructed by a start and end channel. Sampling begins on the start channel and continues through every successive channel until the end channel is sampled. Once the end channel has been sampled, the process repeats again from the start channel. If only one channel is being sampled, the start and end channels would be the same. Each channel within the set is individually software configured as either S.E., P.DIFF (use S.E. mode for P.DIFF applications), or DIFF. This board allows a mix of both S.E. and DIFF inputs. One must note, however, that a differential signal requires a pair of channels. Thus, when channel 0 is programmed as a DIFF input, both channels 0 and 8 are used and not available as S.E. inputs. Refer to Chapter 6: Connector Pin Assignments, Table 6-1: for S.E. and DIFF pair inputs.

Manual USB-AIO16-16F Family

Optionally on base models, resistors can be factory installed on selected channels to accept up to 16 4-20mA S.E. or 10-50mA S.E. analog inputs. Provision also exists to install voltage dividers on selected channels.

8 input ranges, 4 unipolar and 4 bipolar, are selectable by software for each individual channel. This channel-by-channel flexibility allows for up to 8 different input ranges being acquired on a single board. Unipolar ranges are 0-1V, 0-2V, 0-5V, and 0-10V. Bipolar ranges are ±1, ±2V, ±5V, and ±10V. Additional gains can be applied to these ranges using the AIMUX-32. Refer to chapter 9.

Each channel input has a slight positive bias to facilitate measurement of signals close to analog ground (no signal information is lost due to negative offset of the ADC; does not apply to 12-xxE models).

Each channel input has an over-voltage protection of -40V to +40V.

Unused Analog Inputs

While there are weak pull-down resistors after the multiplexers (muxes) at the inputs to the Programmable Gain Amplifier (PGA), any unused analog input should be connected to ground with a short jumper wire either in the mating connector cable, or on the breakout terminal board. This will reduce / eliminate crosstalk which left unchecked can influence measurements of adjacent connected input channels.

A/D Conversion Start

This board offers three software selectable sources for A/D Conversion Start: Software Start, Timer Start, and External Start Trigger. Software Start generates an A/D Conversion Start every time the software command is issued. The maximum frequency for a Software Start is roughly 4kHz. Timer Start uses the on-board timer to generate an A/D Conversion Start. Frequencies ranging from 2.33 * 10^{-3}Hz to 1MHz are possible with Timer Start. External Start Trigger uses the External Trigger pin on the connector to generate an A/D Conversion Start. Frequencies up to 1MHz are allowed for External Start Trigger. *Note that the frequency of A/D conversion starts CANNOT exceed the speed of the A/D conversions.*

A/D Conversion Start is also software configured as rising or falling edge. Furthermore, it can be disabled by driving the A/D Conversion Start Enable pin on the connector low. By default, this signal is pulled high and A/D Conversion Start is enabled. If A/D Conversion Start Enable goes low during a conversion, the current channel (plus any oversampling; refer to the Oversample section) will complete all its conversions before A/D Conversion Start is disabled. Once A/D Conversion Start Enable returns high, conversions will begin on the next successive channel within the enabled set upon the following A/D Conversion Start.

An A/D Conversion Start can be one of two software selectable types for this board: Single Channel or Scan. A/D conversion starts that are Single Channel sample one channel within the enabled set per A/D Conversion Start. This allows for total control over the time skew between channels.

Scan, on the other hand, will sample all the channels within the enabled set per A/D Conversion Start. Channels are sampled at 1M, 500kHz, 250kHz, or 100kHz (depending on model) to minimize the time skew between channels.

Oversample

Oversampling is a technique which continuously samples a channel multiple times at the board's fastest speed. Quickly taking several samples from the same channel allows the signal to be averaged. Averaging a signal can greatly reduce the noise injected by both the signal and the board/system.

The oversample range is from 0 to 255 (software selectable) and applies to every channel within the enabled set. A channel is always sampled once, plus the number of oversamples that was configured. Therefore an oversample of 0 will sample a channel once (initial sample plus 0 oversamples), oversample of 1 will sample a channel twice (initial sample plus 1 oversample), up to an oversample of 255 which will sample a channel 256 times (initial sample plus 255 oversamples).

Each channel's oversamples are taken before sampling begins on the next consecutive channel within the enabled set.

Calibration

All ADC's suffer from offset and gain errors. To account for this, the board contains calibration hardware and software to adjust for the offset/gain errors. This is particularly helpful as aging occurs and/or operating temperature changes.

There are two on-board hardware components used for calibration. The first hardware component uses two on-board known reference voltages that are accessible by software. The first reference voltage sampled is near analog ground while the second reference voltage is sampled near Vref. The results of sampling analog ground provides the information for correcting any offset errors present. Sampling Vref provides the information for correcting any gain errors present by comparing against Vref's known value which was accurately measured at the factory and stored on-board. Note: "12-xxE" boards do not contain the on-board reference voltages.

The second hardware component, contained on 'A' and 'F' models only, provides real-time calibrated data. This component uses the calibration file created from the two on-board reference voltages or a custom calibration file generated by the user (refer to the Software Reference manual for the file format). The calibration file is loaded onto the board and used by the real-time calibration hardware. The result is real-time calibrated data. Autocalibration is a function in software that, when called, will automatically sample the two on-board references, create the calibration file, and store the calibrated information onto the board. Autocalibration can be performed in milliseconds and is recommended to be performed periodically. For optimum calibrated data, the software function should be repeated anytime the temperature or environment changes.

Appendix A describes calibration in greater detail. It gives thorough explanations and provides useful diagrams demonstrating the concepts of offset and gain errors as well as other common sources of error. It also provides equations used to calibrate out errors and how those equations were derived.

Analog Outputs

Optional analog outputs provide two or four singled-ended 16-bit D/A outputs capable of a 4kHz conversion rate per channel. **The output range must be specified at the time of ordering.** Ranges available are: 0-5V, 0-10V, ±5V, and ±10V. See Model Options for details on specifying the factory ranges. Output current is ±10mA per channel.

Digital I/O
There are 16 digital I/O lines (DIO0 to DIO15) available on the I/O connector. Both the low byte (DIO0-DIO7) and high byte (DIO8-DIO15) can be individually software configured as inputs or outputs. Each DIO line is buffered and capable of sourcing 32mA or sinking 64mA. Be sure to consult the Power section for total power limitations before operation. By default the DIO lines are pulled up with a 10KΩ resistor to 5V. DIO lines can also be factory configured as pulled down (or neither pulled-up nor pulled-down, or as 4.7kOhm, or about anything you need. Just ask!)

Ordering Guide
Use the following tables to select the family model that is right for your application.

USB-XXX12-YYYZ	12-Bit Input OEM (no enclosures) and Base Models (board w/enclosure included as standard, option for OEM version)
XXX	**AI** = Analog Inputs **AIO** = Analog Inputs/Outputs
YYY	**16** = 16S.E./8DIFF Channels (No MUX) **64M** = 64S.E./32DIFF Channels (Includes AIMUX-64) **32, 64, 96, 128** = 32, 64, 96, 128 DIFF Channels (1, 2, 3, 4 AIMUX-32 Respectively)
Z	**A** = Advanced Model; 500k, **CAL**ibration **REF**erence, **Real-Time** Cal. HW (constants stored on-board, update A/D values in real-time) **No Letter** = Standard Model; 250k, **CAL**ibration **REF**erence **E** = Economy Model; 100k

Table 1-1: 12-Bit OEM and Base Model Number Structure

12-Bit Products	# of Inputs	A/D Rate (kHz)	CAL REF	CAL Real-Time	D/A	Board(s)	I/O Connector(s)	Power Required
USB-AI12-16A	16SE / 16 PD / 8 DIFF	500	YES	YES	0	A/D	68-Pin M-SCSI	5V via USB or Ext Supply
USB-AI12-16	16SE / 16 PD / 8 DIFF	250	YES	NO	0	A/D	68-Pin M-SCSI	5V via USB or Ext Supply
USB-AI12-16E	16SE / 16 PD / 8 DIFF	100	NO	NO	0	A/D	68-Pin M-SCSI	5V via USB or Ext Supply
USB-AI12-32A	32 DIFF	500	YES	YES	0	A/D, AIMUX-32	DB37 F x 2	±15V, +5V via AIMUX-32
USB-AI12-32	32 DIFF	250	YES	NO	0	A/D, AIMUX-32	DB37 F x 2	±15V, +5V via AIMUX-32
USB-AI12-32E	32 DIFF	100	NO	NO	0	A/D, AIMUX-32	DB37 F x 2	±15V, +5V via AIMUX-32
USB-AI12-64A	64 DIFF	500	YES	YES	0	A/D, AIMUX-32(x2)	DB37 F x 4	±15V, +5V via AIMUX-32
USB-AI12-64	64 DIFF	250	YES	NO	0	A/D, AIMUX-32(x2)	DB37 F x 4	±15V, +5V via AIMUX-32
USB-AI12-64E	64 DIFF	100	NO	NO	0	A/D, AIMUX-32(x2)	DB37 F x 4	±15V, +5V via AIMUX-32
USB-AI12-64MA	64SE / 32 DIFF	500	YES	YES	0	A/D, AIMUX-64	DB37 F x 2	5V via USB or Ext Supply
USB-AI12-64M	64SE / 32 DIFF	250	YES	NO	0	A/D, AIMUX-64	DB37 F x 2	5V via USB or Ext Supply
USB-AI12-64ME	64SE / 32 DIFF	100	NO	NO	0	A/D, AIMUX-64	DB37 F x 2	5V via USB or Ext Supply
USB-AI12-96A	96 DIFF	500	YES	YES	0	A/D, AIMUX-32(x3)	DB37 F x 6	±15V, +5V via AIMUX-32
USB-AI12-96	96 DIFF	250	YES	NO	0	A/D, AIMUX-32(x3)	DB37 F x 6	±15V, +5V via AIMUX-32
USB-AI12-96E	96 DIFF	100	NO	NO	0	A/D, AIMUX-32(x3)	DB37 F x 6	±15V, +5V via AIMUX-32
USB-AI12-128A	128 DIFF	500	YES	YES	0	A/D, AIMUX-32(x4)	DB37 F x 8	±15V, +5V via AIMUX-32
USB-AI12-128	128 DIFF	250	YES	NO	0	A/D, AIMUX-32(x4)	DB37 F x 8	±15V, +5V via AIMUX-32
USB-AI12-128E	128 DIFF	100	NO	NO	0	A/D, AIMUX-32(x4)	DB37 F x 8	±15V, +5V via AIMUX-32
USB-AIO12-16A	16SE / 16 PD / 8 DIFF	500	YES	YES	2 or 4	A/D	68-Pin M-SCSI	5V via USB or Ext Supply
USB-AIO12-16	16SE / 16 PD / 8 DIFF	250	YES	NO	2 or 4	A/D	68-Pin M-SCSI	5V via USB or Ext Supply
USB-AIO12-16E	16SE / 16 PD / 8 DIFF	100	NO	NO	2 or 4	A/D	68-Pin M-SCSI	5V via USB or Ext Supply
USB-AIO12-32A	32 DIFF	500	YES	YES	2	A/D, AIMUX-32	DB37 F x 2	±15V, +5V via AIMUX-32
USB-AIO12-32	32 DIFF	250	YES	NO	2	A/D, AIMUX-32	DB37 F x 2	±15V, +5V via AIMUX-32
USB-AIO12-32E	32 DIFF	100	NO	NO	2	A/D, AIMUX-32	DB37 F x 2	±15V, +5V via AIMUX-32
USB-AIO12-64A	64 DIFF	500	YES	YES	2	A/D, AIMUX-32(x2)	DB37 F x 4	±15V, +5V via AIMUX-32
USB-AIO12-64	64 DIFF	250	YES	NO	2	A/D, AIMUX-32(x2)	DB37 F x 4	±15V, +5V via AIMUX-32
USB-AIO12-64E	64 DIFF	100	NO	NO	2	A/D, AIMUX-32(x2)	DB37 F x 4	±15V, +5V via AIMUX-32
USB-AIO12-64MA	64SE / 32 DIFF	500	YES	YES	2	A/D, AIMUX-64	DB37 F x 2	5V via USB or Ext Supply
USB-AIO12-64M	64SE / 32 DIFF	250	YES	NO	2	A/D, AIMUX-64	DB37 F x 2	5V via USB or Ext Supply
USB-AIO12-64ME	64SE / 32 DIFF	100	NO	NO	2	A/D, AIMUX-64	DB37 F x 2	5V via USB or Ext Supply
USB-AIO12-96A	96 DIFF	500	YES	YES	2	A/D, AIMUX-32(x3)	DB37 F x 6	±15V, +5V via AIMUX-32
USB-AIO12-96	96 DIFF	250	YES	NO	2	A/D, AIMUX-32(x3)	DB37 F x 6	±15V, +5V via AIMUX-32
USB-AIO12-96E	96 DIFF	100	NO	NO	2	A/D, AIMUX-32(x3)	DB37 F x 6	±15V, +5V via AIMUX-32
USB-AIO12-128A	128 DIFF	500	YES	YES	2	A/D, AIMUX-32(x4)	DB37 F x 8	±15V, +5V via AIMUX-32
USB-AIO12-128	128 DIFF	250	YES	NO	2	A/D, AIMUX-32(x4)	DB37 F x 8	±15V, +5V via AIMUX-32
USB-AIO12-128E	128 DIFF	100	NO	NO	2	A/D, AIMUX-32(x4)	DB37 F x 8	±15V, +5V via AIMUX-32

Table 1-2: 12-Bit OEM and Base Model Product Selector

USB-XXX16-YYYZ	16-Bit Input OEM (no enclosures) and Base Models (board w/enclosure included as standard, option for OEM version)
XXX	**AI** = Analog Inputs **AIO** = Analog Inputs/Outputs
YYY	**16** = 16S.E./8DIFF Channels (No MUX) **64M** = 64S.E./32DIFF Channels (Includes AIMUX-64) **32, 64, 96, 128** = 32, 64, 96, 128 DIFF Channels (1, 2, 3, 4 AIMUX-32 Respectively)
Z	**F =** Fast Model; 1M, **CAL**ibration **REF**erence, **Real-Time** Cal. HW (constants stored on-board, update A/D values in real-time) **A** = Advanced Model; 500k, **CAL**ibration **REF**erence, **Real-Time** Cal. HW (constants stored on-board, update A/D values in real-time) **E** = Economy Model; 250k, **CAL**ibration **REF**erence

Table 1-3: 16-Bit OEM and Base Model Number Structure

16-Bit Products	# of Inputs	A/D Rate (kHz)	CAL REF	CAL Real-Time	D/A	Board(s)	I/O Connector(s)	Power Required
USB-AI16-16F	16SE / 16 PD / 8 DIFF	1000	YES	YES	0	A/D	68-Pin Male SCSI	5V via USB or Ext Supply
USB-AI16-16A	16SE / 16 PD / 8 DIFF	500	YES	YES	0	A/D	68-Pin Male SCSI	5V via USB or Ext Supply
USB-AI16-16E	16SE / 16 PD / 8 DIFF	250	YES	NO	0	A/D	68-Pin Male SCSI	5V via USB or Ext Supply
USB-AI16-32A	32 DIFF	500	YES	YES	0	A/D, AIMUX-32	DB37 Female x 2	±15V, +5V via AIMUX-32
USB-AI16-32E	32 DIFF	250	YES	NO	0	A/D, AIMUX-32	DB37 Female x 2	±15V, +5V via AIMUX-32
USB-AI16-64A	64 DIFF	500	YES	YES	0	A/D, AIMUX-32(x2)	DB37 Female x 4	±15V, +5V via AIMUX-32
USB-AI16-64E	64 DIFF	250	YES	NO	0	A/D, AIMUX-32(x2)	DB37 Female x 4	±15V, +5V via AIMUX-32
USB-AI16-64MA	64SE / 32 DIFF	500	YES	YES	0	A/D, AIMUX-64	DB37 Female x 2	5V via USB or Ext Supply
USB-AI16-64ME	64SE / 32 DIFF	250	YES	NO	0	A/D, AIMUX-64	DB37 Female x 2	5V via USB or Ext Supply
USB-AI16-96A	96 DIFF	500	YES	YES	0	A/D, AIMUX-32(x3)	DB37 Female x 6	±15V, +5V via AIMUX-32
USB-AI16-96E	96 DIFF	250	YES	NO	0	A/D, AIMUX-32(x3)	DB37 Female x 6	±15V, +5V via AIMUX-32
USB-AI16-128A	128 DIFF	500	YES	YES	0	A/D, AIMUX-32(x4)	DB37 Female x 8	±15V, +5V via AIMUX-32
USB-AI16-128E	128 DIFF	250	YES	NO	0	A/D, AIMUX-32(x4)	DB37 Female x 8	±15V, +5V via AIMUX-32
USB-AIO16-16F	16SE / 16 PD / 8 DIFF	1000	YES	YES	2 or 4	A/D	68-Pin Male SCSI	5V via USB or Ext Supply
USB-AIO16-16A	16SE / 16 PD / 8 DIFF	500	YES	YES	2 or 4	A/D	68-Pin Male SCSI	5V via USB or Ext Supply
USB-AIO16-16E	16SE / 16 PD / 8 DIFF	250	YES	NO	2 or 4	A/D	68-Pin Male SCSI	5V via USB or Ext Supply
USB-AIO16-32A	32 DIFF	500	YES	YES	2	A/D, AIMUX-32	DB37 Female x 2	±15V, +5V via AIMUX-32
USB-AIO16-32E	32 DIFF	250	YES	NO	2	A/D, AIMUX-32	DB37 Female x 2	±15V, +5V via AIMUX-32
USB-AIO16-64A	64 DIFF	500	YES	YES	2	A/D, AIMUX-32(x2)	DB37 Female x 4	±15V, +5V via AIMUX-32
USB-AIO16-64E	64 DIFF	250	YES	NO	2	A/D, AIMUX-32(x2)	DB37 Female x 4	±15V, +5V via AIMUX-32
USB-AIO16-64MA	64SE / 32 DIFF	500	YES	YES	2	A/D, AIMUX-64	DB37 Female x 2	5V via USB or Ext Supply
USB-AIO16-64ME	64SE / 32 DIFF	250	YES	NO	2	A/D, AIMUX-64	DB37 Female x 2	5V via USB or Ext Supply
USB-AIO16-96A	96 DIFF	500	YES	YES	2	A/D, AIMUX-32(x3)	DB37 Female x 6	±15V, +5V via AIMUX-32
USB-AIO16-96E	96 DIFF	250	YES	NO	2	A/D, AIMUX-32(x3)	DB37 Female x 6	±15V, +5V via AIMUX-32
USB-AIO16-128A	128 DIFF	500	YES	YES	2	A/D, AIMUX-32(x4)	DB37 Female x 8	±15V, +5V via AIMUX-32
USB-AIO16-128E	128 DIFF	250	YES	NO	2	A/D, AIMUX-32(x4)	DB37 Female x 8	±15V, +5V via AIMUX-32

Table 1-4: 16-Bit OEM and Base Model Product Selector

DPK-XXX12-YYYZ	12-Bit Input DAQ-PACK Models (Enclosed and Integrated USB Data Acquisition Modules)
XXX	**AI** = Analog Inputs **AIO** = Analog Inputs/Outputs
YYY	**16** = 16S.E./8DIFF Channels **64M** = 64S.E./32DIFF Channels (DAQ-PACK M Series) **32, 64, 96, 128** = 32, 64, 96, 128 DIFF Channels
Z	**A** = Advanced Model; 500k, **CAL**ibration **REF**erence, **Real-Time** Cal. HW (constants stored on-board, update A/D values in real-time) **No Letter** = Standard Model; 250k, **CAL**ibration **REF**erence **E** = Economy Model; 100k

<div align="center">

Table 1-5: 12-Bit DAQ-PACK Model Number Structure

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12-Bit DAQ-PACK Models	# of Inputs	A/D Rate (kHz)	CAL REF	CAL Real-Time	D/A	I/O Connector(s)	Power Required
DPK-AI12-32A	32 DIFF	500	YES	YES	0	DB37 Female x 2	±15V, +5V
DPK-AI12-32	32 DIFF	250	YES	NO	0	DB37 Female x 2	±15V, +5V
DPK-AI12-32E	32 DIFF	100	NO	NO	0	DB37 Female x 2	±15V, +5V
DPK-AI12-64A	64 DIFF	500	YES	YES	0	DB37 Female x 4	±15V, +5V
DPK-AI12-64	64 DIFF	250	YES	NO	0	DB37 Female x 4	±15V, +5V
DPK-AI12-64E	64 DIFF	100	NO	NO	0	DB37 Female x 4	±15V, +5V
DPK-AI12-64MA	64SE / 32 DIFF	500	YES	YES	0	DB37 Female x 2	5V via USB or Ext Supply
DPK-AI12-64M	64SE / 32 DIFF	250	YES	NO	0	DB37 Female x 2	5V via USB or Ext Supply
DPK-AI12-64ME	64SE / 32 DIFF	100	NO	NO	0	DB37 Female x 2	5V via USB or Ext Supply
DPK-AI12-96A	96 DIFF	500	YES	YES	0	DB37 Female x 6	±15V, +5V
DPK-AI12-96	96 DIFF	250	YES	NO	0	DB37 Female x 6	±15V, +5V
DPK-AI12-96E	96 DIFF	100	NO	NO	0	DB37 Female x 6	±15V, +5V
DPK-AI12-128A	128 DIFF	500	YES	YES	0	DB37 Female x 8	±15V, +5V
DPK-AI12-128	128 DIFF	250	YES	NO	0	DB37 Female x 8	±15V, +5V
DPK-AI12-128E	128 DIFF	100	NO	NO	0	DB37 Female x 8	±15V, +5V
DPK-AIO12-16A	16SE / 8 DIFF	500	YES	YES	2	68-Pin Male SCSI	5V via USB or Ext Supply
DPK-AIO12-16	16SE / 8 DIFF	250	YES	NO	2	68-Pin Male SCSI	5V via USB or Ext Supply
DPK-AIO12-16E	16SE / 8 DIFF	100	NO	NO	2	68-Pin Male SCSI	5V via USB or Ext Supply
DPK-AIO12-32A	32 DIFF	500	YES	YES	2	DB37 Female x 2	±15V, +5V
DPK-AIO12-32	32 DIFF	250	YES	NO	2	DB37 Female x 2	±15V, +5V
DPK-AIO12-32E	32 DIFF	100	NO	NO	2	DB37 Female x 2	±15V, +5V
DPK-AIO12-64A	64 DIFF	500	YES	YES	2	DB37 Female x 4	±15V, +5V
DPK-AIO12-64	64 DIFF	250	YES	NO	2	DB37 Female x 4	±15V, +5V
DPK-AIO12-64E	64 DIFF	100	NO	NO	2	DB37 Female x 4	±15V, +5V
DPK-AIO12-64MA	64SE / 32 DIFF	500	YES	YES	2	DB37 Female x 2	5V via USB or Ext Supply
DPK-AIO12-64M	64SE / 32 DIFF	250	YES	NO	2	DB37 Female x 2	5V via USB or Ext Supply
DPK-AIO12-64ME	64SE / 32 DIFF	100	NO	NO	2	DB37 Female x 2	5V via USB or Ext Supply
DPK-AIO12-96A	96 DIFF	500	YES	YES	2	DB37 Female x 6	±15V, +5V
DPK-AIO12-96	96 DIFF	250	YES	NO	2	DB37 Female x 6	±15V, +5V
DPK-AIO12-96E	96 DIFF	100	NO	NO	2	DB37 Female x 6	±15V, +5V
DPK-AIO12-128A	128 DIFF	500	YES	YES	2	DB37 Female x 8	±15V, +5V
DPK-AIO12-128	128 DIFF	250	YES	NO	2	DB37 Female x 8	±15V, +5V
DPK-AIO12-128E	128 DIFF	100	NO	NO	2	DB37 Female x 8	±15V, +5V

<div align="center">

Table 1-6: 12-Bit DAQ-PACK Model Product Selector

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DPK-XXX16-YYYZ	16-Bit Input DAQ-PACK Models (Enclosed and Integrated USB Data Acquisition Modules)
XXX	**AI** = Analog Inputs **AIO** = Analog Inputs/Outputs
YYY	**16** = 16S.E./8DIFF Channels **64M** = 64S.E./32DIFF Channels **32, 64, 96, 128** = 32, 64, 96, 128 DIFF Channels
Z	**A** = Advanced Model; 500k, **CAL**ibration **REF**erence, **Real-Time** Cal. HW (constants stored on-board, update A/D values in real-time) **E** = Economy Model; 250k, **CAL**ibration **REF**erence

Table 1-7: 16-Bit DAQ-PACK Model Number Structure

16-Bit DAQ-PACK Models	# of Inputs	A/D Rate (kHz)	CAL REF	CAL Real-Time	D/A	I/O Connector(s)	Power Required
DPK-AI16-32A	32 DIFF	500	YES	YES	0	DB37 Female x 2	±15V, +5V
DPK-AI16-32E	32 DIFF	250	YES	NO	0	DB37 Female x 2	±15V, +5V
DPK-AI16-64A	64 DIFF	500	YES	YES	0	DB37 Female x 4	±15V, +5V
DPK-AI16-64E	64 DIFF	250	YES	NO	0	DB37 Female x 4	±15V, +5V
DPK-AI16-64MA	64SE / 32 DIFF	500	YES	YES	0	DB37 Female x 2	5V via USB or Ext Supply
DPK-AI16-64ME	64SE / 32 DIFF	250	YES	NO	0	DB37 Female x 2	5V via USB or Ext Supply
DPK-AI16-96A	96 DIFF	500	YES	YES	0	DB37 Female x 6	±15V, +5V
DPK-AI16-96E	96 DIFF	250	YES	NO	0	DB37 Female x 6	±15V, +5V
DPK-AI16-128A	128 DIFF	500	YES	YES	0	DB37 Female x 8	±15V, +5V
DPK-AI16-128E	128 DIFF	250	YES	NO	0	DB37 Female x 8	±15V, +5V
DPK-AIO16-32A	32 DIFF	500	YES	YES	2	DB37 Female x 2	±15V, +5V
DPK-AIO16-32E	32 DIFF	250	YES	NO	2	DB37 Female x 2	±15V, +5V
DPK-AIO16-64A	64 DIFF	500	YES	YES	2	DB37 Female x 4	±15V, +5V
DPK-AIO16-64E	64 DIFF	250	YES	NO	2	DB37 Female x 4	±15V, +5V
DPK-AIO16-64MA	64SE / 32 DIFF	500	YES	YES	2	DB37 Female x 2	5V via USB or Ext Supply
DPK-AIO16-64ME	64SE / 32 DIFF	250	YES	NO	2	DB37 Female x 2	5V via USB or Ext Supply
DPK-AIO16-96A	96 DIFF	500	YES	YES	2	DB37 Female x 6	±15V, +5V
DPK-AIO16-96E	96 DIFF	250	YES	NO	2	DB37 Female x 6	±15V, +5V
DPK-AIO16-128A	128 DIFF	500	YES	YES	2	DB37 Female x 8	±15V, +5V
DPK-AIO16-128E	128 DIFF	250	YES	NO	2	DB37 Female x 8	±15V, +5V

Table 1-8: 16-Bit DAQ-PACK Model Product Selector

Base Model Options

- -OEM   Board only (no enclosure)
- -RoHS Compliant Module
- -T   Extended Temperature Operation (-40° to +85°C)
- -P   External AC/DC adapter (power jack/regulator installed)
- -ST   Screw terminals for external power
- -I   Single-ended 4-20mA inputs
- -S0x   Special configurations (voltage dividers, pull-down resistors on DIO lines etc.)
- -PD   Pseudo-Differential analog inputs
- -4AO   4 Analog Outputs
- -5U   Unipolar 0-5V analog outputs
- -5B   Bipolar ±5V analog outputs
- -10U   Unipolar 0-10V analog outputs
- -10B   Bipolar ±10V analog outputs

To order specific, custom current input configurations of up to 16 single-ended 4-20mA or 10-50mA inputs please contact the factory at 800-326-1649. For options specific to models including AIMUX-64 or AIMUX-32 boards, refer to Chapter 8 and 9 respectively.

Included with your board

The following components are included with your shipment depending on model and options ordered. Please take time now to ensure that no items are damaged or missing.

- USB AIO Family Module installed in an enclosure with an anti-skid bottom
- 6' USB cable

Optional accessories
- CUSB-EMB-6   6' USB Cable (type A to micro USB connector) For use with OEM versions
- C68PS18L   68-Pin SCSI 18" shielded cable with one-touch latches
- STB-68   Screw Terminal Board (mounted on standoffs)
- STB-68-Kit   Screw Terminal Board with enclosure mounting and interconnecting ribbon cable
- ADAP37M   Direct connect DB37 Male screw terminal board
- Software CD   PDF user manual installed with product package

Chapter 2: Installation

Hardware Installation

Please install the software package *before* plugging the hardware into the system.
The board can be installed in any USB 2.0 or 3.0 port.

Software Installation

The software provided with this board is available by request on CD (see Optional Accessories in the ordering guide) for a fee, or downloaded via the product page for free and *must be installed onto your hard disk prior to use.*

Installing from Downloaded Installer
Download the software package [here](https://accesio.com/files/packages/USB-AIO16-16F) (https://accesio.com/files/packages/USB-AIO16-16F Install.exe) or from the Downloads tab on the product page.

Installing from CD
Perform the following steps as appropriate for your operating system. Substitute the appropriate drive letter for your drive where you see D: in the examples below.

Windows

    a.   Place the CD into your CD-ROM drive.
    b.   The CD should automatically run the install program. If the install program does not run, click START | RUN and type D:INSTALL, click OK or press Enter.
    c.   Follow the on-screen prompts to install the software for this board.

Linux
    a.   Please refer to linux.htm on the CD-ROM for information on installing under Linux.

Chapter 3: Hardware Details

Option Selection

You may also refer to the setup program installed from the software package. The only user selectable hardware option available is VUSB vs. VEXT which selects between USB powered or Externally powered.
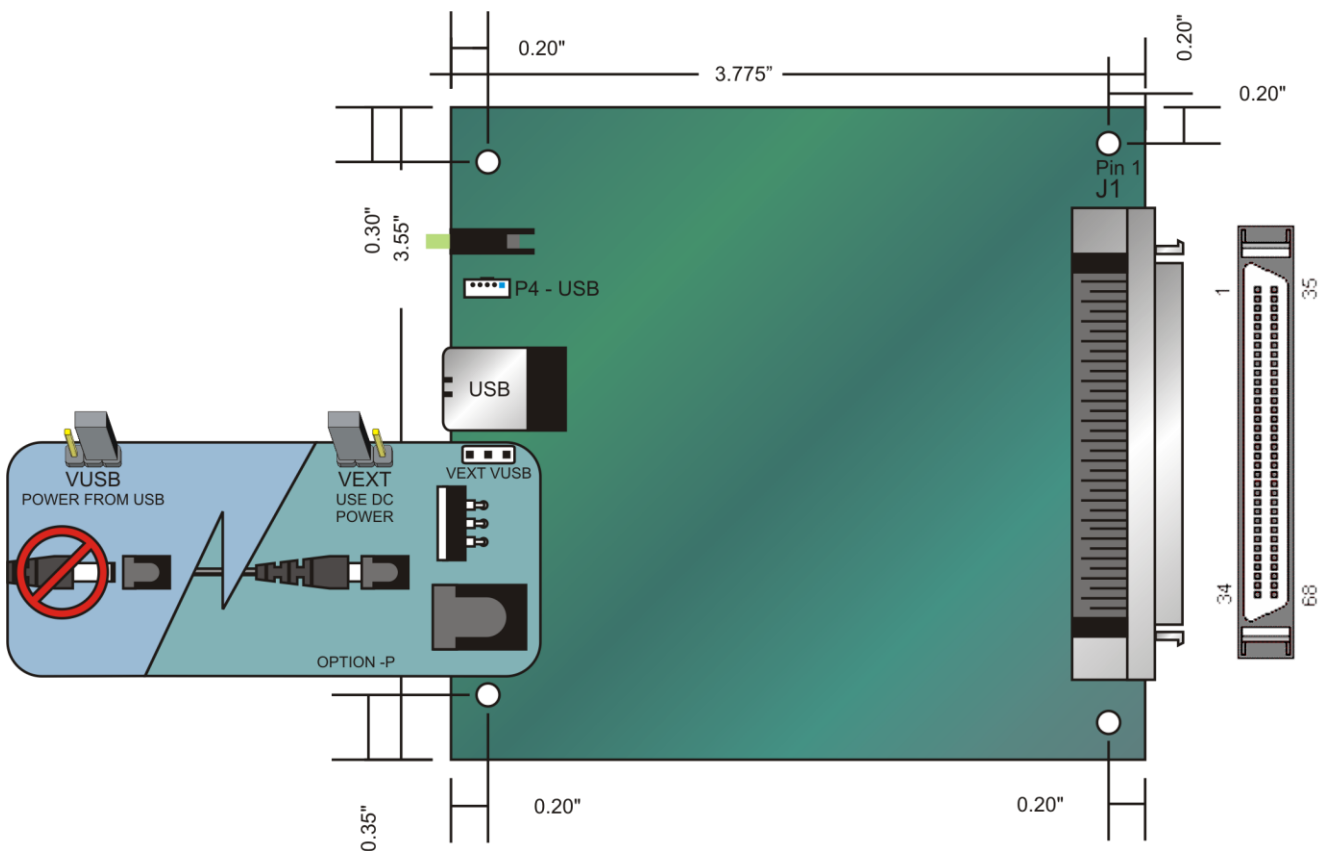
Figure 3-1: Base Model Option Selection Map

USB Connector (P1)
The USB connector available via the outside of the enclosure (OEM product versions do not include enclosures) is a Type B and mates with the six-foot cable provided. The USB port provides communication signals along with +5 VDC power. The board can be powered from the USB port or an external power supply can be used. See the **DC Power Jack** description below for more details about using an external power supply.

Embedded USB Connector (P4)
In applications where the OEM (board only, no enclosure) version of this board is used, it may be desirable to use the on-board micro USB connector, which is next to the Type B connector.

Manual USB-AIO16-16F Family

LED

The LED on the front of the enclosure is used to indicate power and data transmissions. When the LED is in an illuminated steady green state, this signifies that the board is successfully connected to the computer and has been detected and configured by the operating system. When the LED flashes continuously, this signifies that there is data being transmitted over the USB bus.

DC Power Jack (Optional)

Please note, not all boards will contain this option. This is an option for applications sourcing in excess of 150mA for the DIO (each DIO line is capable of sourcing up to 32mA). The DC jack has a 2.00mm post on board and is designed to be used with the 9* VDC AC/DC external power supply that ships with this option. The voltage regulator on board regulates the 9 VDC and provides 5 VDC to the onboard circuitry. When using external power, switch the jumper located near the USB connector to VEXT, otherwise when the jumper is in the VUSB position current is drawn from the USB port (please consult the option selection map for a visual reference).

> ****If OEM product versions are to be used with external power, use a +5 VDC external power supply instead of +9 VDC.***

68-Pin I/O Connector (J1)

The I/O is accessed via a 68-pin female SCSI Pin in Socket type connector with one-touch lock latches. Detailed pin assignments are listed in chapter 6, as well as a reference of pin functions printed on the enclosure label.

Chapter 4: USB Address Information

Use the provided driver to access the USB board. This driver will allow you to determine how many supported USB devices are currently installed, and each device's type. This information is returned as a Vendor ID (VID), Product ID (PID) and Device Index.

The board's VID is "0x1605", and the PID for each model is listed below: For DAQ-PACK models substitute "DPK" for "USB".

805F	USB-AI16-16F		815F	USB-AIO16-16F
8040	USB-AI16-16A		8140	USB-AIO16-16A
8041	USB-AI16-16E		8141	USB-AIO16-16E
8042	USB-AI12-16A		8142	USB-AIO12-16A
8043	USB-AI12-16		8143	USB-AIO12-16
8044	USB-AI12-16E		8144	USB-AIO12-16E
8045	USB-AI16-64MA		8145	USB-AIO16-64MA
8046	USB-AI16-64ME		8146	USB-AIO16-64ME
8047	USB-AI12-64MA		8147	USB-AIO12-64MA
8048	USB-AI12-64M		8148	USB-AIO12-64M
8049	USB-AI12-64ME		8149	USB-AIO12-64ME
804A	USB-AI16-32A		814A	USB-AIO16-32A
804B	USB-AI16-32E		814B	USB-AIO16-32E
804C	USB-AI12-32A		814C	USB-AIO12-32A
804D	USB-AI12-32		814D	USB-AIO12-32
804E	USB-AI12-32E		814E	USB-AIO12-32E
804F	USB-AI16-64A		814F	USB-AIO16-64A
8050	USB-AI16-64E		8150	USB-AIO16-64E
8051	USB-AI12-64A		8151	USB-AIO12-64A
8052	USB-AI12-64		8152	USB-AIO12-64
8053	USB-AI12-64E		8153	USB-AIO12-64E
8054	USB-AI16-96A		8154	USB-AIO16-96A
8055	USB-AI16-96E		8155	USB-AIO16-96E
8056	USB-AI12-96A		8156	USB-AIO12-96A
8057	USB-AI12-96		8157	USB-AIO12-96
8058	USB-AI12-96E		8158	USB-AIO12-96E
8059	USB-AI16-128A		8159	USB-AIO16-128A
805A	USB-AI16-128E		815A	USB-AIO16-128E
805B	USB-AI12-128A		815B	USB-AIO12-128A
805C	USB-AI12-128		815C	USB-AIO12-128
805D	USB-AI12-128E		815D	USB-AIO12-128E

Table 4-1: Product ID to Model Number

The Device Index is determined by how many of the device you have in your system, and can provide a unique identifier* allowing you to access a specific board at will.

*   See the USB Software Reference Manual, installed on your system along with the board support package, for more information.

Chapter 5: Programming

The driver software provided with the board uses a 32-bit .dll front end compatible with any Windows programming language. Samples provided in Borland C++Builder, Borland Delphi, Microsoft Visual Basic, and Microsoft Visual C++ demonstrate use of the driver.

Many functions are provided by the driver in Windows.

These functions will allow you to read or write to the board. In addition, counter-timer functionality and board-level functions complete the driver package.

For detailed information on each function refer to the .html Driver Manual located in the Win32 directory for this board.

unsigned long ADC_GetScanV(- This simple function takes one scan of A/D data and converts it to voltage. It also averages oversamples for each channel. The array must contain one entry per A/D channel on the board, though only entries [start channel] through [end channel] are altered.
unsigned long DeviceIndex - number from 0-31 indicating from which device you wish to get a scan of
        data
double *pBuf - a pointer to the first of an array of double precision IEEE floating point numbers which
        will each receive the value read from one channel
)

unsigned long ADC_SetConfig(
unsigned long DeviceIndex - number from 0-31 indicating to which device you wish to set the A/D
        configuration
unsigned char *pConfigBuf - a pointer to the first of an array of configuration bytes
unsigned long *ConfigBufSize - a pointer to a variable holding the number of configuration bytes to
        write. Will be set to the number of configuration bytes written
)

Software for AIMUX-xx models
The software operation of the USB-AI(O) family when combined with the AIMUX-xx remains nearly identical.

Several small things do change, however.

1) ADC_SetScanLimits() can accept channel numbers up to 128 for both the start and end channel.

2) If you choose to set your scan limits directly via the SetConfig() API, the array of configuration values has one extra byte. This byte contains the extra channel select bits for the start and end channel. Simply stated, the "high nybble" of the channel numbers are stored in the extra byte (array index 0x20). The high nybble can be calculated by dividing the channel number by 16 and dropping any fractions. In the same fashion as the normal start and end channel control index, the end-channel bits go in the top nybble, and the start channel bits go in the low nybble.

3) The data returned from any API including both ADC_BulkAcquire() and ADC_GetScanV(), just to name two, will consist of the data sequentially between the start channel and end channel, as specified in #1 or #2, above.

Chapter 6: Connector Pin Assignments

The base model uses a 68-pin Type 2 SCSI female with quick-release "one-touch" locking latches. The connector on the board is a TE Receptacle Assembly, Shielded, Right Angle, Railed, .050 Series, Amplimite, Part Number 1761028-4, or equivalent.
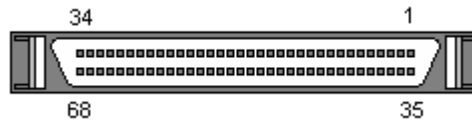
Figure 6-1: 68-Pin SCSI Connector Pin Locations

Pin	Signal Name	Pin	Signal Name
1	Ch0 (SE) / Ch0+ (DIFF)	35	Ch8 (SE) / Ch0- (DIFF)
2	AGND	36	AGND
3	Ch1 (SE) / Ch1+ (DIFF)	37	Ch9 (SE) / Ch1- (DIFF)
4	AGND	38	AGND
5	Ch2 (SE) / Ch2+ (DIFF)	39	Ch10 (SE) / Ch2- (DIFF)
6	AGND	40	AGND
7	Ch3 (SE) / Ch3+ (DIFF)	41	Ch11 (SE) / Ch3- (DIFF)
8	AGND	42	AGND
9	Ch4 (SE) / Ch4+ (DIFF)	43	Ch12 (SE) / Ch4- (DIFF)
10	AGND	44	AGND
11	Ch5 (SE) / Ch5+ (DIFF)	45	Ch13 (SE) / Ch5- (DIFF)
12	AGND	46	AGND
13	Ch6 (SE) / Ch6+ (DIFF)	47	Ch14 (SE) / Ch6- (DIFF)
14	DAC0 (AIO) / AGND (AI)	48	AGND
15	Ch7 (SE) / Ch7+ (DIFF)	49	Ch15 (SE) / Ch7-(DIFF)
16	DAC1 (AIO) / AGND (AI)	50	AGND (non –PD) / PDGND (for –PD)
17	DAC2 (AIO-16F) / AGND (AI)	51	-15V (Factory Use)
18	Factory Use	52	+5V (Factory Use)
19	DAC3 (AIO-16F) / AGND (AI)	53	+15V (Factory Use)
20	Factory Use	54	+5V (Factory Use)
21	Factory Use	55	+5V (Factory Use)
22	GND	56	GND
23	DIO14	57	DIO15
24	DIO12	58	DIO13
25	DIO10	59	DIO11
26	DIO8	60	DIO9
27	DIO6	61	DIO7
28	DIO4	62	DIO5
29	DIO2	63	DIO3
30	DIO0	64	DIO1
31	GND	65	GND
32	Factory Use	66	GND
33	Factory Use	67	A/D Conversion Start Enable
34	Factory Use	68	External Trigger

Table 6-1: Base Model 68-pin SCSI Connector Pin Assignments

Signal Name	I/O	Description
Ch0 thru Ch7(SE)/Ch0+ thru Ch7+ (DIFF)	I	Channel 0 thru Channel 7 Single-ended or Channel 0 thru Channel 7 Differential non-inverting input Channel 0 thru Channel 7 Single-ended current* (+) input or Channel 0 thru Channel 7 Differential non-inverting current* (+) input
Ch8 thru Ch15(SE)/Ch0- thru Ch7-(DIFF)	I	Channel 8 thru Channel 15 Single-ended or Channel 0 thru Channel 7 Differential inverting input Channel 8 thru Channel 15 Single-ended current* (+) input or Channel 0 thru Channel 7 Differential inverting current* (-) input
AGND	X	Analog Ground
PDGND	I	Pseudo Differential Ground Connection (used for all –PD analog inputs)
+5V	I/O	+5V from AIMUX-32 board used to provide power to the USB-AIO. If no AIMUX board present, available for use. (+5V @ 100mA)
-15V	O	AIMUX-64M Power. Factory use only. Do not connect.
+15V	O	AIMUX-64M Power. Factory use only. Do not connect.
MUX CTL	O	Multiplexer control when AIMUX board(s) present
DAC0 & DAC1	O	D/A outputs for USB-AIO boards
DAC2 & DAC3	O	D/A outputs for USB-AIO boards with option for 4 DACs
GND	X	Digital Ground
DIO0 through DIO15	I/O	Digital I/O Bits 0 through 15, two 8-bit bytes programmed as either inputs or outputs (pulled-up to 5V through 10k ohms)
A/D Conversion Start Enable	I	Enable Analog to Digital Conversion Starts (pulled-up; active-high)
External Trigger	I	External Analog to Digital Conversion Start Trigger (pulled-up; software selectable rising/falling edge)
* = 4-20mA or 10-50mA Factory Optional		

Table 6-2: Base Model Signal Name, Descriptions and Directions

Chapter 7: Base Model Specifications

Analog Inputs

ADC Type	Successive approximation
Resolution	16-bit
	12-bit
Sampling rate	
"16-16F" version	1M samples/sec (maximum aggregate)
"16-16A" version	500k samples/sec (maximum aggregate)
"16-16E" version	250k samples/sec (maximum aggregate)
"12-16A" version	500k samples/sec (maximum aggregate)
"12-16" version	250k samples/sec (maximum aggregate)
"12-16E" version	100k samples/sec (maximum aggregate)
Number of channels	16 single-ended, 16 pseudo differential (for -16F models) or 8 differential (software selectable)
Unipolar ranges	0-1V, 0-2V, 0-5V, 0-10V (software selectable)
Bipolar ranges	±1V, ±2V, ±5V, ±10V (software selectable)
4-20mA or 10-50mA	Factory installed (optional)
Calibration Hardware	
"16-16F" version	Two on-board references + calibrated real-time output
"16-16A" version	Two on-board references + calibrated real-time output
"16-16E" version	Two on-board references
"12-16A" version	Two on-board references+ calibrated real-time output
"12-16" version	Two on-board references
"12-16E" version	None
System Calibration	Program provided to calibrate entire system
Accuracy	
Uncalibrated	0.094% Full-Scale (FS)
Calibrated[1]	0.0015% FS
Integral Nonlinearity Error	0.0011% FS
No Missing Codes	16 bits
Input impedance	1MΩ
A/D Conv. Start Sources	Software Start, Timer Start, and External Start Trigger (rising or falling edge; software selectable)
A/D Conversion Start Enable	Externally supplied (pulled-up; active-high)
A/D Conversion Start Types	Single Channel or Scan (software selectable)
Channel Oversampling	0-255 consecutive samples/channel (software selectable)
Overvoltage protection	-40 to +40V
Crosstalk	-53dB @ 1MHz
	-84dB @ 500KHz

[1] To achieve best accuracy, one must calibrate to their own standard.

Analog Outputs

Number of Outputs:	0, 2, or 4
Type of Outputs:	Single-ended
Resolution:	16-bit
Unipolar Ranges:	0-5V, 0-10V (factory installed)
Bipolar Ranges:	±5V, ±10V (factory installed)
Conversion Rate:	4kHz per channel
Settling Time	4us typ, 7us max; 1/4 to 3/4 scale to ±2LSBs
Output Current	±10mA per channel

Digital I/O

Lines	16, programmable as inputs or outputs in groups of 8 (pulled-up)	
Input voltage	Logic low:	0V(min) to 0.8V(max)
	Logic high:	2V(min) to 5V(max)
Input current	±20µA (max)	
Output voltage	Logic low:	0V(min) to 0.55V(max)
	Logic high:	2V(min) to 5V(max)
Output current	Logic low	64mA(max) sink
	Logic high	32mA(max) source

Environmental

Operating Temperature	0° to +70°C, optional -40° to +85°C
Storage Temperature	-40° to +105°C
Humidity	5% to 95% RH, without condensation
Board Dimensions	PC/104 format, 3.550" by 3.775" and mounting holes
Power Required	+5V at 315mA typ[1]

[1] USB 2.0 spec defines a device in terms of a unit load. A unit load is defined to be 100mA. Devices drawing an absolute maximum of one unit load are considered to be low-powered and devices drawing an absolute maximum of five unit loads are considered to be high-powered. Because this spec is not strictly adhered to, it is best to verify the USB port's power capabilities before operation. This card, according to the USB 2.0 spec, is a high-powered device. An optional external power supply can be ordered if the USB port cannot support high-powered devices.

If using more than a total of 500mA, use optional 9 VDC (on board voltage regulator outputs +5 VDC to card) external power supply and **remove** VUSB jumper and place jumper on VEXT. Then plug in external power before plugging into USB port. This option will give you a total of 1000mA available.

NOTE: External Power (-P) OEM product versions ship without an enclosure and have the regulator removed to eliminate heat-sinking concerns and to prevent breakage during shipment or handling. Use only the provided +5V regulated external power supply that ships with this option to avoid damaging your instrument.

Chapter 8: Analog Input Multiplexer Model AIMUX-64

Features
- Designed to pair with any of the USB-AIO base series
- Multiplexes 64 single-ended or 32 differential analog inputs into the USB-AIO base board
- External A/D and Counter control lines accessible from USB-AIO board
- Paired with base A/D board as OEM (no enclosure) or as DAQ-PACK M Series Data Acquisition Module

Functional Description
This board is an analog input multiplexer that mates with the USB-AIO base model series. There are a total of 64 single-ended or 32 differential analog inputs that are multiplexed down to 16 single-ended or 8 differential outputs using 4:1 multiplexers (MUX). These outputs become the inputs to the USB-AIO board and are configured by software. Channel input ranges are the same as the USB-AIO board. ***These multi-board models are factory configured, integrated and tested and are not intended to be configured or expanded in the field.***

Inherently from the 4:1 MUX used, channels are grouped in 4's. The first group would consist of channels 0, 1, 2, 3, the next group consisting of channels 4, 5, 6, 7, etc. Therefore, the software configuration for the USB-AIO board channel 0 will apply to AIMUX-64 channels 0, 1, 2, 3, USB-AIO board channel 1 will apply to AIMUX-64 channels 4, 5, 6, 7, etc.

Each group of 4 channels within the enabled set is individually software configured as either single-ended or differential. This board allows a mix of both single-ended and differential inputs. One must note, however, that a differential signal requires a pair of single-ended channels. Thus, when channel 0 is programmed as a differential input, both channels 0 and 32 (Ch0+ DIFF and Ch0- DIFF respectively) are used and not available as singled-ended inputs. Also, because all four channels within a group contain the same configuration, channels 1 and 33 (Ch1+ DIFF and Ch1- DIFF respectively), 2 and 34 (Ch2+ DIFF and Ch2- DIFF respectively), and 3 and 35 (Ch3+ DIFF and Ch3- DIFF respectively) would also be configured as differential channels. Refer to this chapter in Table 8-1 and 8-2 for single-ended and differential pair inputs.

The AIMUX-64 connects to the USB-AIO board through a 68-pin SCSI ribbon cable. The mating connector used on the ribbon cables are AMP P/N 786090-7 or MOLEX P/N 70498-5068, or equivalent. Analog differential inputs are accessed via two right angle DB-37 female connectors. There is a right angle DB-25 female connector for the DIO signals.

All other sections remain the same as described in the USB-AIO portion of this manual.

Programming Differences from Base Model
No other changes should be necessary when using the AIMUX-64.
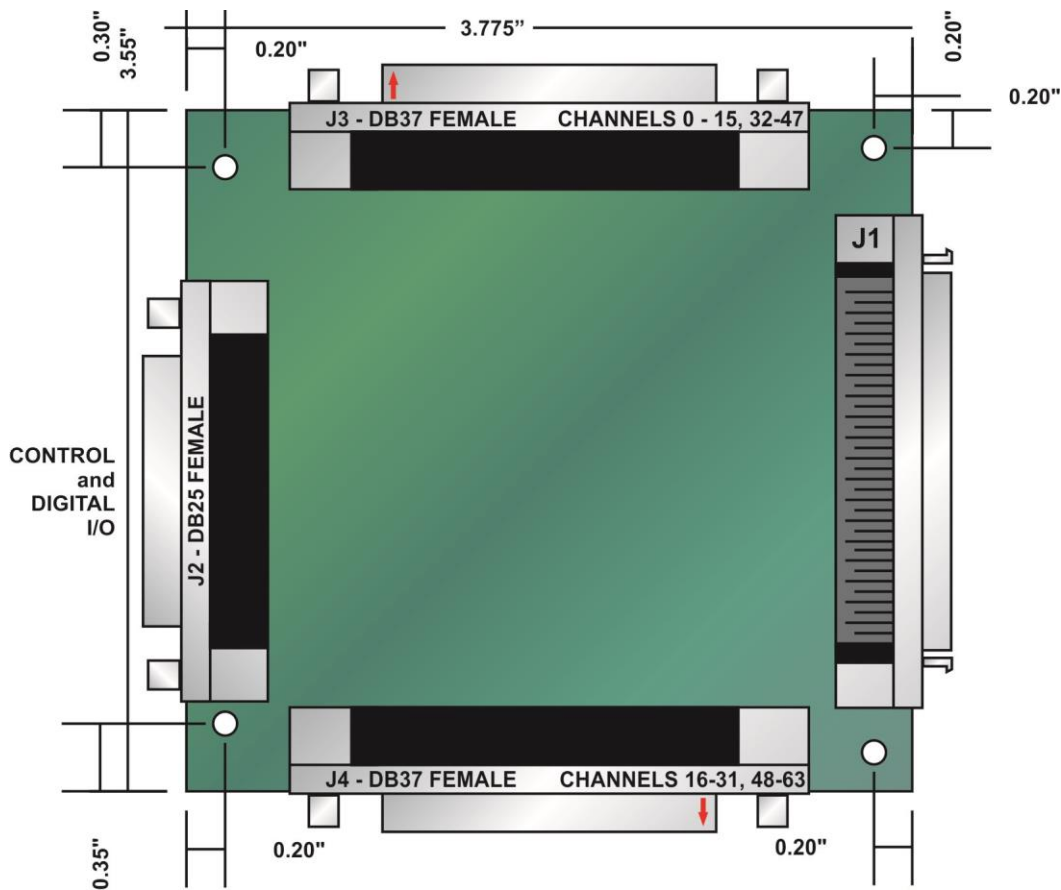
Figure 8-1: AIMUX-64 Board with Connectors

Included with your board
Versions of this product that contain the AIMUX-64 ship installed in an enclosure, unless specified as –OEM, which is the board set only version.

Optional Accessories for Models that include the AIMUX-64
- ADAP37M   Screw Terminal Adapter with female DB37 connector (2 needed)
- ADAP25M   Screw Terminal Adapter with female DB25 connector
- Ribbon Cable assemblies
- Crimp Kit   DB37 male crimp kit
- DIN-SNAP   One foot length SNAP-TRACK with four clips
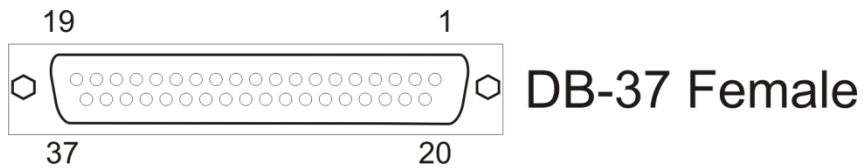
Figure 8-2: 37-Pin Female Connector Pin Locations

Pin	Signal Name	Pin	Signal Name
1	CH0(SE) / CH0+(DIFF)	20	CH32(SE) / CH0-(DIFF)
2	CH1(SE) / CH1+(DIFF)	21	CH33(SE) / CH1-(DIFF)
3	CH2(SE) / CH2+(DIFF)	22	CH34(SE) / CH2-(DIFF)
4	CH3(SE) / CH3+(DIFF)	23	CH35(SE) / CH3-(DIFF)
5	CH4(SE) / CH4+(DIFF)	24	CH36(SE) / CH4-(DIFF)
6	CH5(SE) / CH5+(DIFF)	25	CH37(SE) / CH5-(DIFF)
7	CH6(SE) / CH6+(DIFF)	26	CH38(SE) / CH6-(DIFF)
8	CH7(SE) / CH7+(DIFF)	27	CH39(SE) / CH7-(DIFF)
9	AGND	28	CH40(SE) / CH8-(DIFF)
10	CH8(SE) / CH8+(DIFF)	29	CH41(SE) / CH9-(DIFF)
11	CH9(SE) / CH9+(DIFF)	30	CH42(SE) / CH10-(DIFF)
12	CH10(SE) / CH10+(DIFF)	31	CH43(SE) / CH11-(DIFF)
13	CH11(SE) / CH11+(DIFF)	32	CH44(SE) / CH12-(DIFF)
14	CH12(SE) / CH12+(DIFF)	33	CH45(SE) / CH13-(DIFF)
15	CH13(SE) / CH13+(DIFF)	34	CH46(SE) / CH14-(DIFF)
16	CH14(SE) / CH14+(DIFF)	35	CH47(SE) / CH15-(DIFF)
17	CH15(SE) / CH15+(DIFF)	36	AGND
18	AGND	37	AGND(AI) / DAC0 (AIO)
19	AGND		

Table 8-1: AIMUX-64 J3 37-Pin Female Connector Pin Assignments

Pin	Signal Name	Pin	Signal Name
1	CH16(SE) / CH16+(DIFF)	20	CH48(SE) / CH16-(DIFF)
2	CH17(SE) / CH17+(DIFF)	21	CH49(SE) / CH17-(DIFF)
3	CH18(SE) / CH18+(DIFF)	22	CH50(SE) / CH18-(DIFF)
4	CH19(SE) / CH19+(DIFF)	23	CH51(SE) / CH19-(DIFF)
5	CH20(SE) / CH20+(DIFF)	24	CH52(SE) / CH20-(DIFF)
6	CH21(SE) / CH21+(DIFF)	25	CH53(SE) / CH21-(DIFF)
7	CH22(SE) / CH22+(DIFF)	26	CH54(SE) / CH22-(DIFF)
8	CH23(SE) / CH23+(DIFF)	27	CH55(SE) / CH23-(DIFF)
9	AGND	28	CH56(SE) / CH24-(DIFF)
10	CH24(SE) / CH24+(DIFF)	29	CH57(SE) / CH25-(DIFF)
11	CH25(SE) / CH25+(DIFF)	30	CH58(SE) / CH26-(DIFF)
12	CH26(SE) / CH26+(DIFF)	31	CH59(SE) / CH27-(DIFF)
13	CH27(SE) / CH27+(DIFF)	32	CH60(SE) / CH28-(DIFF)
14	CH28(SE) / CH28+(DIFF)	33	CH61(SE) / CH29-(DIFF)
15	CH29(SE) / CH29+(DIFF)	34	CH62(SE) / CH30-(DIFF)
16	CH30(SE) / CH30+(DIFF)	35	CH63(SE) / CH31-(DIFF)
17	CH31(SE) / CH31+(DIFF)	36	AGND
18	AGND	37	AGND(AI)/DAC1(AIO)
19	AGND		

Table 8-2: AIMUX-64 J4 37-Pin Female Connector Pin Assignments
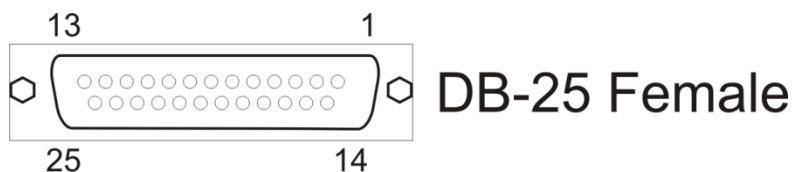
Figure 8-3: 25-Pin Female Connector Pin Locations

Pin	Signal Name	Pin	Signal Name
1	DIO0	14	DIO12
2	DIO1	15	DIO13
3	DIO2	16	DIO14
4	DIO3	17	DIO15
5	DIO4	18	GND
6	DIO5	19	External Trigger
7	DIO6	20	A/D Conversion Start Enable
8	DIO7	21	**Factory Use Only**
9	GND	22	**Factory Use Only**
10	DIO8	23	**Factory Use Only**
11	DIO9	24	GND
12	DIO10	25	GND
13	DIO11		

Table 8-3: AIMUX-64 J2 DB25 Female Connector Pin Assignments

Signal Name	I/O	Description
Ch0 thru Ch31(SE)/Ch0+ thru Ch31+ (DIFF)	I	Channel 0 thru Channel 31 single-ended or Channel 0 thru Channel 31 differential non-inverting input
Ch32 thru Ch63(SE)/Ch0- thru Ch31-(DIFF)	I	Channel 32 thru Channel 63 single-ended or Channel 0 thru Channel 31 differential inverting input
DAC0 & DAC1	O	Digital to Analog outputs
AGND	X	Analog Ground, All single-ended *AND* differential signals must have a ground reference connected on one of these pins.
GND	X	Digital Ground, Reference all digital signal devices to one of these connector pins.
DIO0 through DIO7	I/O	Digital I/O bits 0 through 7, software configured as either inputs or outputs (pulled-up to 5V through 10k ohms)
DIO8 through DIO15	O	Digital I/O bits 8 through 15, software configured as either inputs or outputs (pulled-up to 5V through 10k ohms)
A/D Conversion Start Enable	I	Enable Analog to Digital conversion starts (pulled-up; active-high)
External Trigger	I	External Analog to Digital conversion start trigger (pulled-up; software selectable rising/falling edge)
N/C	X	Not Connected

Table 8-4: AIMUX-64 Signal Names and Descriptions

Specifications for AIMUX-64

Analog Inputs
Number of channels   64 single-ended or 32 differential (software selectable)
MUX type   4:1
Refer to Chapter 7: Base Model Specifications for detailed specs

Analog Outputs
Number of channels   0 or 2
Refer to Chapter 7: Base Model Specifications for detailed specs

Digital I/O
Lines   16 from USB-AIO board (DIO0-DIO15)
Refer to Chapter 7: Base Model Specifications for detailed specs

Environmental
Power required   Supplied by USB-AIO board via included 68-pin ribbon cable
All other environmental specifications, refer to Chapter 7: Base Model Specifications

Chapter 9: Signal Conditioner Model AIMUX-32

Features
- Designed to pair with any of the USB-AIO base series
- 32 differential inputs (up to 4 boards for 128 differential inputs)
- Paired with base A/D board as OEM (no enclosure) or as a DAQ-PACK
- Ranges of 0-100mV, 0-200mV, 0-400mV, 0-500mV, 0-2.5V, ±100mV, ±200mV, ±400mV, ±500mV, ±2.5V
- Factory input signal conditioning
  - Additional ranges of 0-1mV, 0-5mV, 0-10mV, 0-20mV, 0-50mV, ±1mV, ±5mV, ±10mV, ±20mV, ±50mV with high-gain amplifier
  - RC filters
  - 4-20mA and 10-50mA current inputs
  - RTD measurement
  - Bridge completion
  - Thermocouple w/ break detect (Temp sensor for cold junction)
  - Voltage divider
 - +10V sensor excitation

Functional Description
This board is an analog signal conditioner/multiplexer designed for use with the USB-AIO base series of boards. There are 32 differential analog inputs that are multiplexed down to 4 single-ended outputs using 8:1 multiplexers (MUX). These outputs become the inputs to the USB-AIO board. The inputs to the standard AIMUX-32 can be voltages or optionally 4-20mA/10-50mA current inputs. There are 10 additional input ranges with this board. They are 0-100mV, 0-200mV, 0-400mV, 0-500mV, 0-2.5V, ±100mV, ±200mV, ±400mV, ±500mV, and ±2.5V. A high gain option adds ranges of 0-1mV, 0-5mV, 0-10mV, 0-20mV, 0-50mV, ±1mV, ±5mV, ±10mV, ±20mV, and ±50mV. Furthermore, an optional voltage divider input can be factory installed for custom input ranges up to 30V. Analog inputs for the AIMUX-32 are configured and controlled by a combination of software and the gain jumpers. Up to four boards (128 differential inputs) can be used with each USB-AIO board. *These multi-board models are factory configured, integrated and tested and are not intended to be configured or expanded in the field.*

Inherently from the 8:1 MUX used, channels are grouped in 8's. The first group would consist of channels 0,1,2,3,4,5,6,7, the next group consisting of channels 8,9,10,11,12,13,14,15, etc. Therefore, the software/jumper configuration for the USB-AIO board channel 0 will apply to AIMUX-32 channels 0,1,2,3,4,5,6,7, USB-AIO board channel 1 will apply to AIMUX-32 channels 8,9,10,11,12,13,14,15, etc.

Each input can be factory configured to accept and condition a variety of input signals. These inputs consist of RC filters, voltage dividers, thermocouples (J, K, T, E, S, R, and B), thermocouple break detect, three-wire RTD's (both 385 and 392), and installation of bridge completion resistors.   A +10V source is provided for bridge and RTD excitation.

To provide a reference junction compensation for the thermocouple, channel 8 can be jumpered to accept a two-wire temperature sensor (LM335).

The AIMUX-32 connects to the USB-AIO board through a 68-pin SCSI ribbon cable. When using two or more AIMUX-32 boards a multi-SCSI ribbon cable is used. Up to four AIMUX-32 boards may be connected to the USB-AIO board for a total of 128 differential analog inputs. Analog differential inputs are accessed via two right angle DB-37 female connectors. There is a right angle DB-25 female connector for the DIO and control signals.
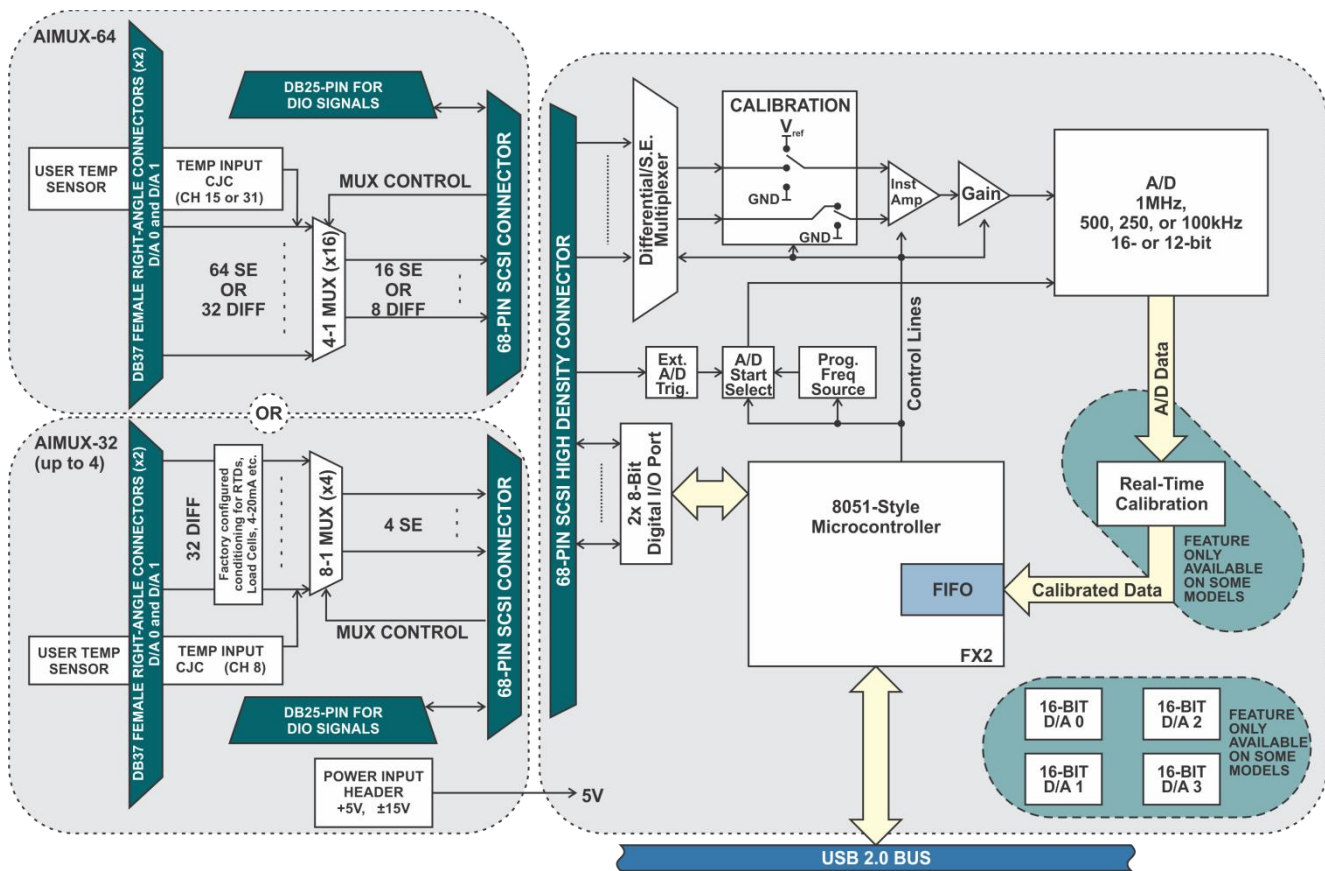
Figure 9-1: Family Block Diagram showing AIMUX-32 and AIMUX-64

The AIMUX-32 boards require an external +5V and ±15V to operate. A right angle 8-pin IDC header is provided on the top AIMUX-32 board to feed this power.

Programming Differences from Base Model

The API functions that return voltage are unable to determine the positions of the gain jumpers as set on the submultiplexer boards. Please be aware that you would need to divide the floating-point voltage returned from these functions by the "gain factor" (x1, x2, x5, or x10) as selected for each channel's group on each AIMUX-32. It is not necessary to perform this step if you avoid the ...V() family of API functions, as all other functions return "counts", at either 12-bit or 16-bit resolution, without regard to the selected gain and range options.

Options for Models that include the AIMUX-32

- -S0x   Special designator, contact factory to specify a voltage divider or signal conditioning needs for your application, or to discuss any other special requirements.

Optional Accessories for Models that include the AIMUX-32

- ADAP37M Screw Terminal Adapter with female DB37 connector (2 needed per AIMUX-32)
- ADAP25M Screw Terminal Adapter with female DB25 connector
- Cable Assembly
- Crimp Kit   DB37 male crimp kit

Front end circuit and connection diagrams

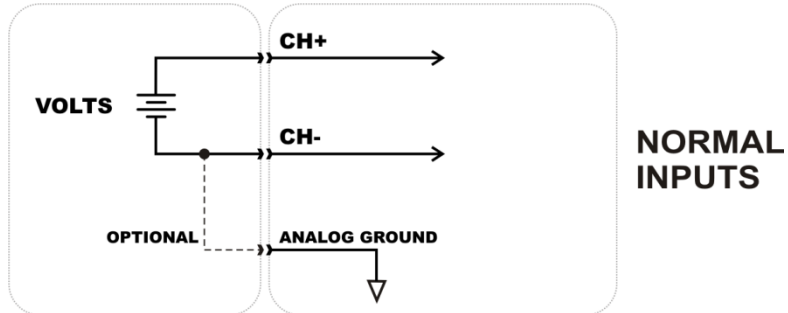### Standard Configuration
Accepts inputs up to ±10V.

Figure 9-2: Normal Inputs

RC Filter Option
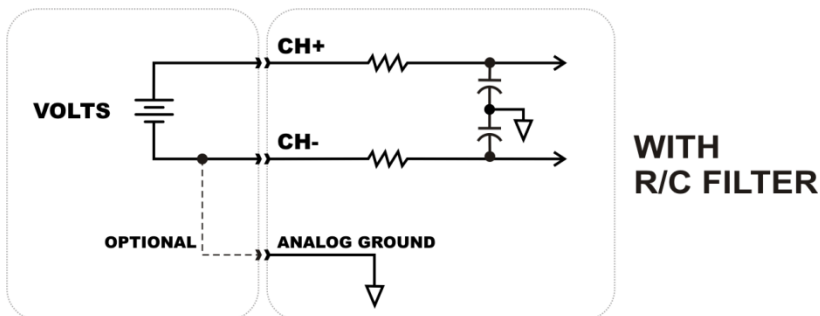This option adds an RC filter to the inputs. It can also be added in conjunction with the other input options.

Figure 9-3: RC Filter

Input Voltage Divider (Attenuator)
The standard model configuration is intended for voltage inputs of no more than ±10. This input option allows voltages up to 30V using resistive voltage dividers. Input values are specified by the customer.
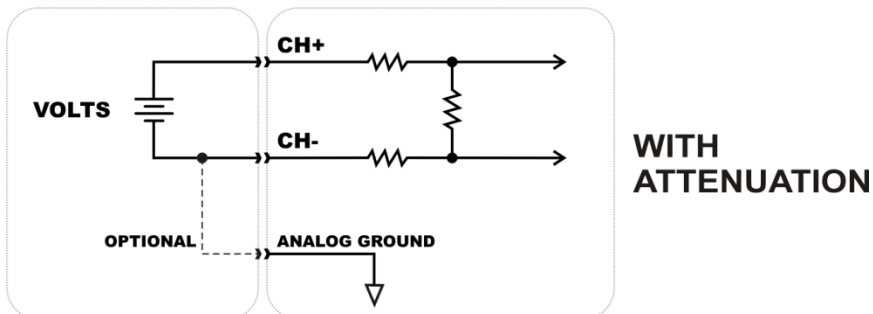

Figure 9-4: Attenuation

4-20mA/10-50mA Current Input

A precision resistor is installed from the positive input to the negative input. The input is **not** offset, so that an input will be read as 1V to 5V. Readings below 1V provide fault detection, i.e. for a blown circuit fuse.
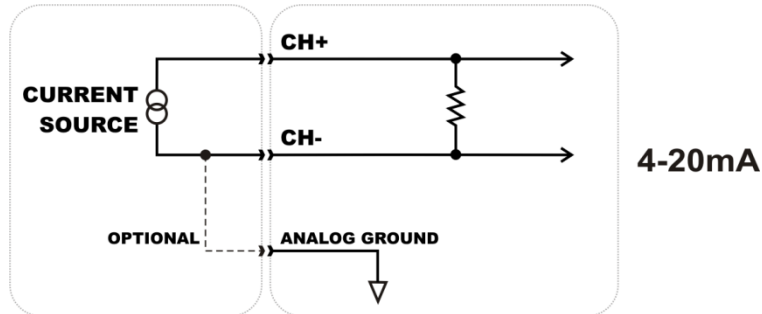

Figure 9-5: Current Input Diagram

Bridge Completion Configuration

Three resistors are installed to form three-arms of a full Wheatstone bridge. The resistor values are specified by the customer.
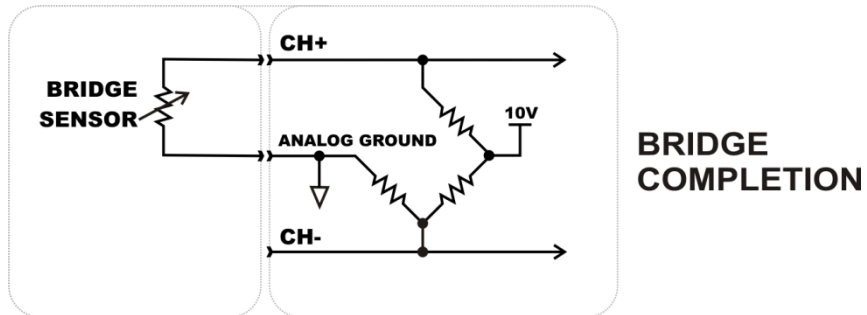

Figure 9-6: Bridge Completion Diagram

Thermocouple Measurement with reference junction temperature sensor and optional Break Detect

This option measures thermocouple inputs while also providing the temperature of the terminal block (cold junction) using a temperature sensor connected to channel 8. The optional break detect resistors can be installed to detect an open thermocouple condition (+10V on the input).
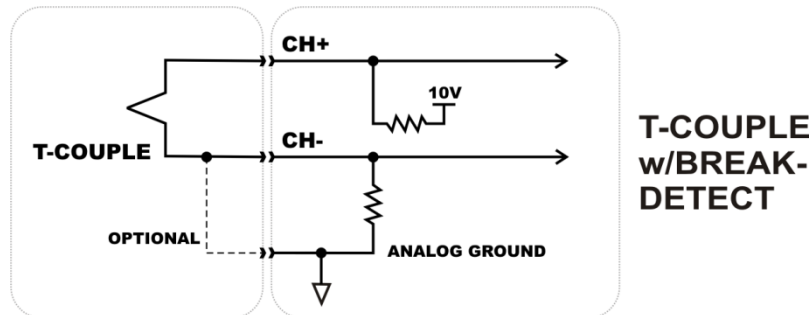

Figure 9-7: Thermocouple Input Diagram

Adding CJC when using thermocouples with the AIMUX-32

Connect the temperature sensor to J3 pin 28 for the + lead of LM335 and to pin 29 for – lead of LM335. This can be accomplished using the screw terminal adaptor ADAP37M or by soldering the temp sensor to the pins of the mating connector in your cabling.
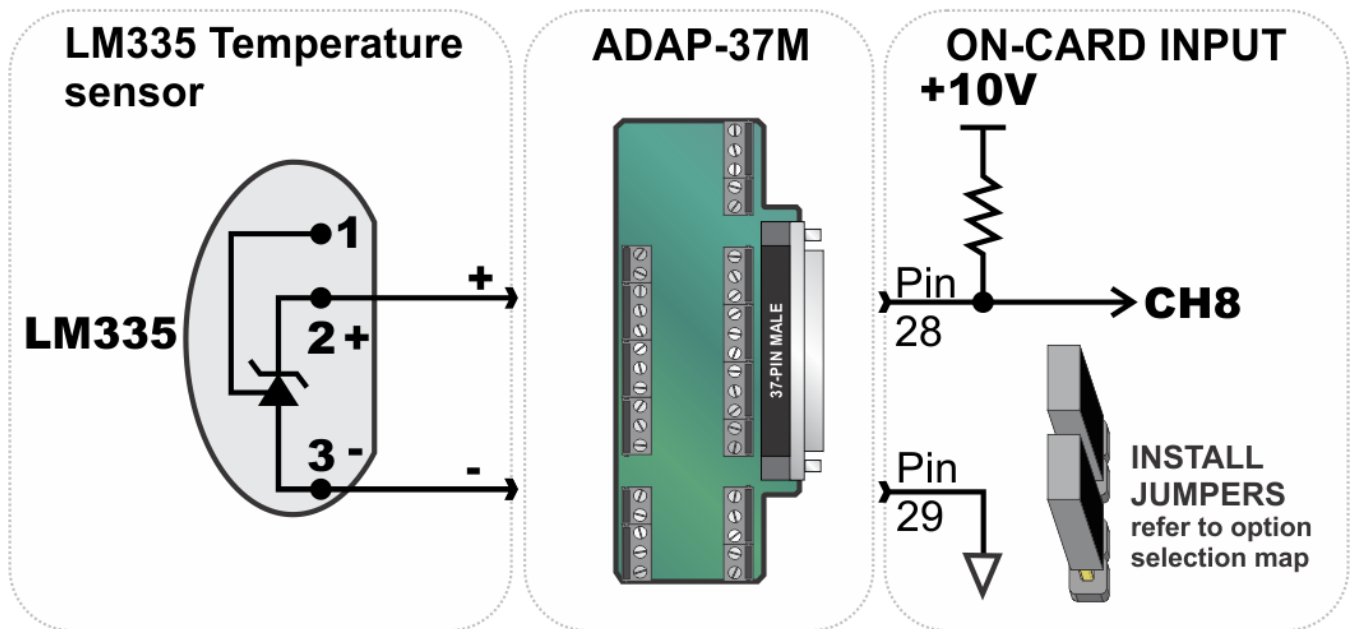

Figure 9-8: AIMUX-32 Reference Junction Temperature Sensor Diagram

RTD Measurement

The RTD option accommodates three-wire RTD's. A 66.5kΩ precision resistor in series with an RTD lead wire and the RTD sensor determines the sensor's resistance. The first 66.5kOhm resistor is connected between the +10V excitation voltage and the CH+ input. The second 66.5kΩ resistor is connected between the +10V excitation voltage and CH-. This is to provide lead length compensation. The voltage drops across the lead wires cancel at the differential signal input.
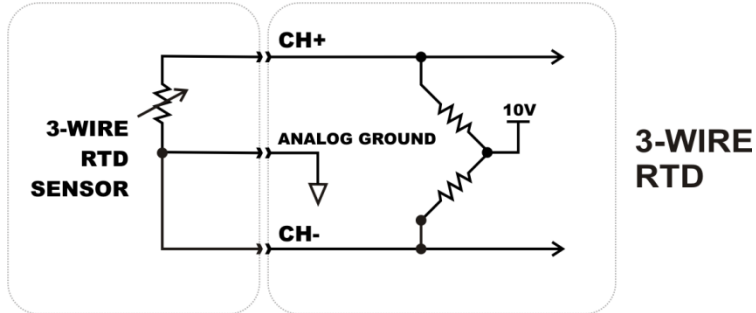

Figure 9-9: RTD Input Diagram

AIMUX-32 Hardware Details

In most cases, all jumper selections will be made at the factory prior to shipping based on pre-sales application technical support. It may be necessary to set the GAIN jumpers in the field. In the case of thermocouple applications, it is usually only necessary to have one reference junction sensor connected to provide adequate compensation. The CH 8 Temp jumper would be connected on the Stack Position 1 board in the stack.

Option Selection

The Stack Position jumpers illustrated below select the outputs from each of four 8:1 MUX per AIMUX-32 board, which become the inputs to the USB-AIO board. The **first** AIMUX-32 board must have the jumpers installed to Stack Position 1, the **second** to Stack Position 2, etc.

The gain jumpers apply to all eight channels within the group (Group A applies to channels 0-7, Group B applies to channels 8-15, etc. of the AIMUX-32 board). Install the CH 8 Temp. Sensor Enable jumpers to use the temperature sensor.
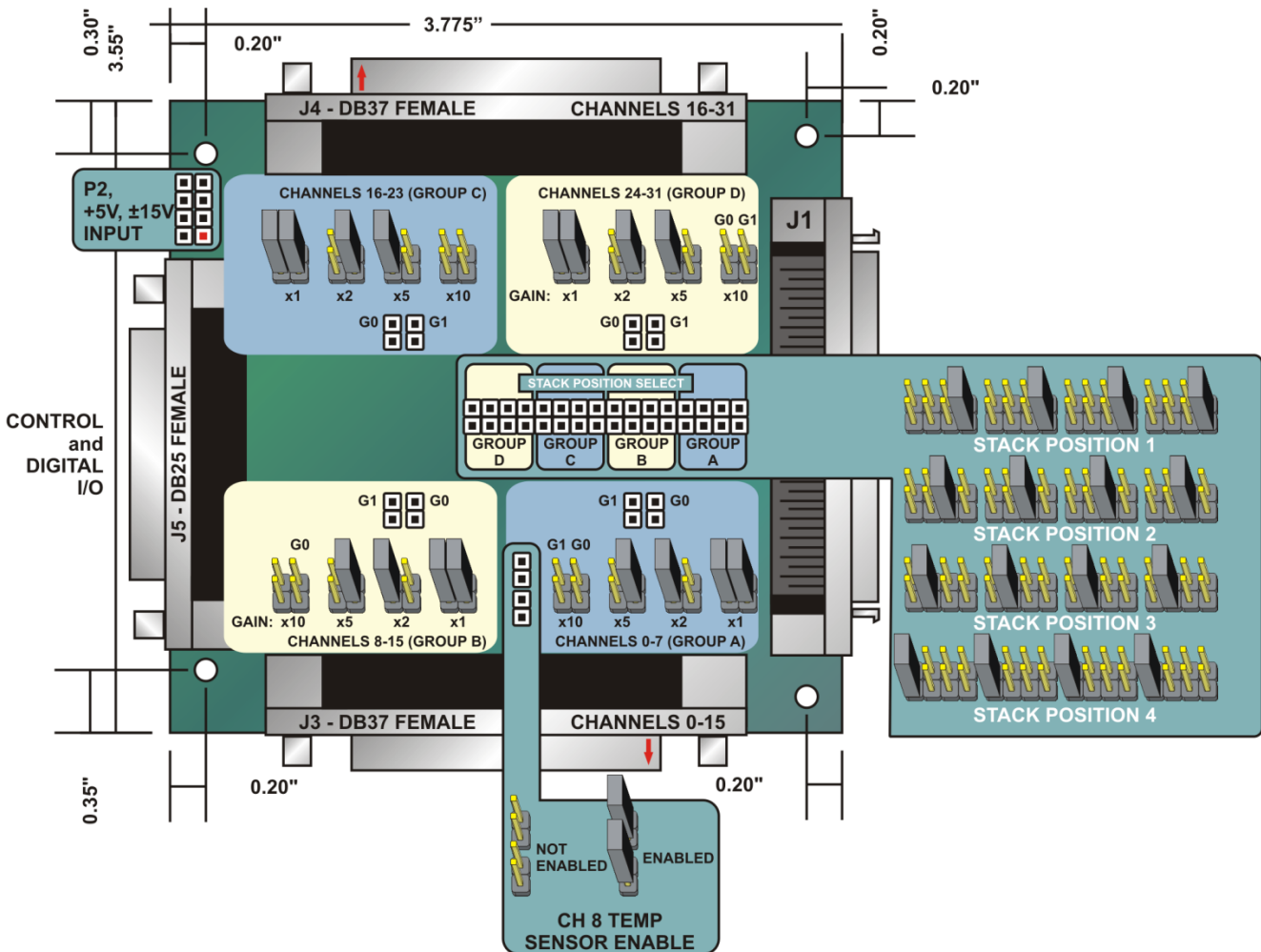

Figure 9-10: AIMUX-32 Option Selection Map

Note that in the Option Selection Map the **red pin** for the IDC connectors indicates the location of pin 1 and the **red arrows** on the DB37 connectors indicates the pin 1 location.

Controls Connectors and Indicators

J5   DB25 Female   A/D control and digital I/O
P2   8-Pin Male Header   +5V and ±15V input power and ground
J1   68-Pin SCSI   Connects to USB-AIO board
J3   DB37 Female   Channels 0-15 analog inputs and temp sensor
J4   DB37 Female   Channels 16-31 analog inputs
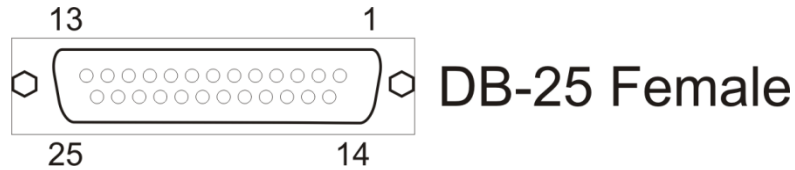
Figure 9-11: J5 DB25 Female Connector Pin Locations

Pin	Signal Name	Pin	Signal Name
1	DIO0	14	DIO12
2	DIO1	15	DIO13
3	DIO2	16	DIO14
4	DIO3	17	DIO15
5	DIO4	18	GND
6	DIO5	19	External Trigger
7	DIO6	20	A/D Conversion Start Enable
8	DIO7	21	**Factory Use Only**
9	GND	22	**Factory Use Only**
10	DIO8	23	**Factory Use Only**
11	DIO9	24	GND
12	DIO10	25	GND
13	DIO11		

Table 9-1: AIMUX-32 J5 DB25 Female Connector Pin Assignments

Signal Name	I/O	Description
AGND	x	Analog Ground
DIO0 through DIO7	I/O	Digital I/O bits 0 through 7, software configured as either inputs or outputs (pulled-up to 5V through 10k ohms)
DIO8 through DIO15	O	Digital I/O bits 8 through 15, software configured as either inputs or outputs (pulled-up to 5V through 10k ohms)
External Trigger	I	Ext A/D Conversion Start Trigger (pulled-up, SW selectable for rising or falling edge)
A/D Conversion Start Enable	I	External A/D Conversion Start Enable (pulled-up, active-high)

Table 9-2: AIMUX-32 J5 DB25 Female Signal Names and Descriptions

Powering the AIMUX-32 boards

The AIMUX-32 signal conditioning board uses more power than can be provided from the DC/DC converter installed on the USB-AIO family board over the 68 pin ribbon cable. The 8-pin header connector is used to provide the +5V and ±15VDC that is required for the instrumentation amplifiers and multiplexer on the AIMUX-32 board(s).

Pin	Signal Name	Pin	Signal Name
1	-15V	2	-15V
3	AGND	4	AGND
5	+5V	6	+5V
7	+15V	8	+15V

Table 9-3: AIMUX-32 P2 Power Connector (IDC-8)

Signal Name	I/O	Description
-15V	I	Power Supply Input -15VSS
+5V	I	Power Supply Input +5VDC
+15V	I	Power Supply Input +15VDD

Table 9-4: AIMUX-32 P2 Signal Names and Descriptions
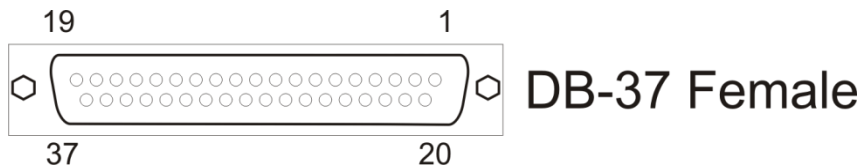
Figure 9-12: DB37 Connector Pin Locations

Pin	Signal Name	Pin	Signal Name
1	CH0+	20	CH0-
2	CH1+	21	CH1-
3	CH2+	22	CH2-
4	CH3+	23	CH3-
5	CH4+	24	CH4-
6	CH5+	25	CH5-
7	CH6+	26	CH6-
8	CH7+	27	CH7-
9	AGND	28	N/C (standard) TEMP+ (LM335 option)
10	CH8+	29	CH8- (standard) TEMP- (LM335 option)
11	CH9+	30	CH9-
12	CH10+	31	CH10-
13	CH11+	32	CH11-
14	CH12+	33	CH12-
15	CH13+	34	CH13-
16	CH14+	35	CH14-
17	CH15+	36	CH15-
18	AGND / DAC1 return	37	DAC1
19	AGND		

Table 9-5: AIMUX-32 J3 Connector Pin Assignments (DB37F)

Signal Name	I/O	Description
CH0+ to CH15+	I	Channel 0 through 15 differential non-inverting input
CH0- to CH15-	I	Channel 0 through 15 differential inverting input
AGND	x	Analog Ground, All single-ended *AND* differential signals must have a ground reference connected on one of these pins.
TEMP+ (LM335 option)	I	Temperature sensor input circuit (LM335 + lead) when TEMP1 jumper is installed. Connected to channel 8 differential non-inverting input. With a standard AIMUX-32, use pin 10 and pin 29 for the input, with the LM335 option, use pins 28 and 29
DAC1	O	Digital to Analog Output 1
AGND / DAC1 return	x	DAC1's ground when installed. Otherwise, Analog Ground

Table 9-6: AIMUX-32 J3 Signal Names and Descriptions

Pin	Signal Name	Pin	Signal Name
1	CH16+	20	CH16-
2	CH17+	21	CH17-
3	CH18+	22	CH18-
4	CH19+	23	CH19-
5	CH20+	24	CH20-
6	CH21+	25	CH21-
7	CH22+	26	CH22-
8	CH23+	27	CH23-
9	AGND	28	N/C
10	CH24+	29	CH24-
11	CH25+	30	CH25-
12	CH26+	31	CH26-
13	CH27+	32	CH27-
14	CH28+	33	CH28-
15	CH29+	34	CH29-
16	CH30+	35	CH30-
17	CH31+	36	CH31-
18	AGND / DAC0 return	37	DAC0
19	AGND		

Table 9-7 AIMUX-32 J4 Connector Pin Assignments (DB37F)

Signal Name	I/O	Description
CH16+ to CH 31+	I	Channel 16 through 31 differential non-inverting inputs
CH16- to CH31-	I	Channel 16 through 31 differential inverting inputs
AGND	x	Analog Ground
DAC0	O	Digital to Analog Output 0
AGND / DAC0 return	x	DAC0's ground when installed. Otherwise, Analog Ground
N/C	I	Not Connected

Table 9-8: AIMUX-32 J4 Signal Names and Descriptions

Refer to Table 9-9, Table 9-10 and Figure 9-13 for help in gaining an understanding of what channels are on what connectors and on which board in the integrated stack.
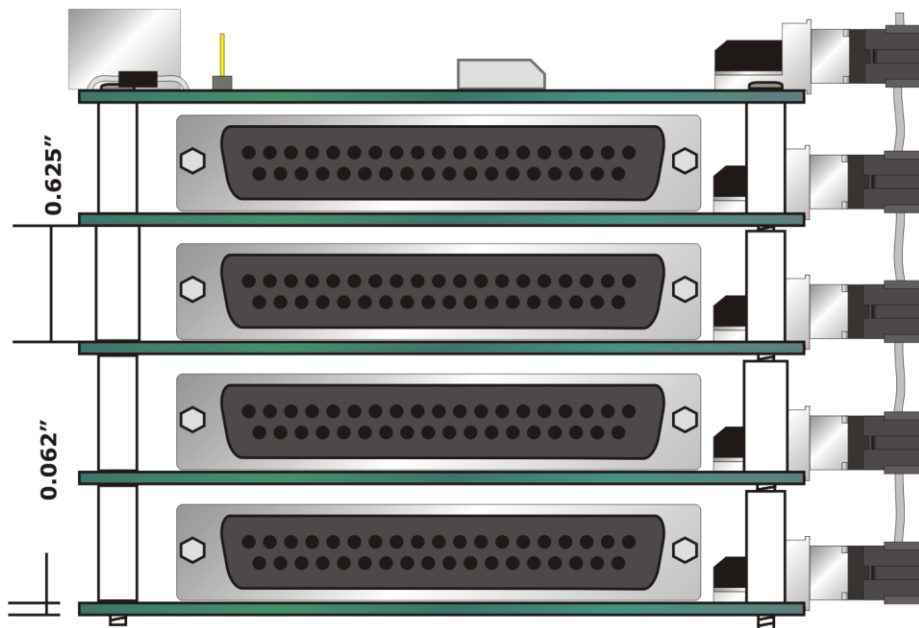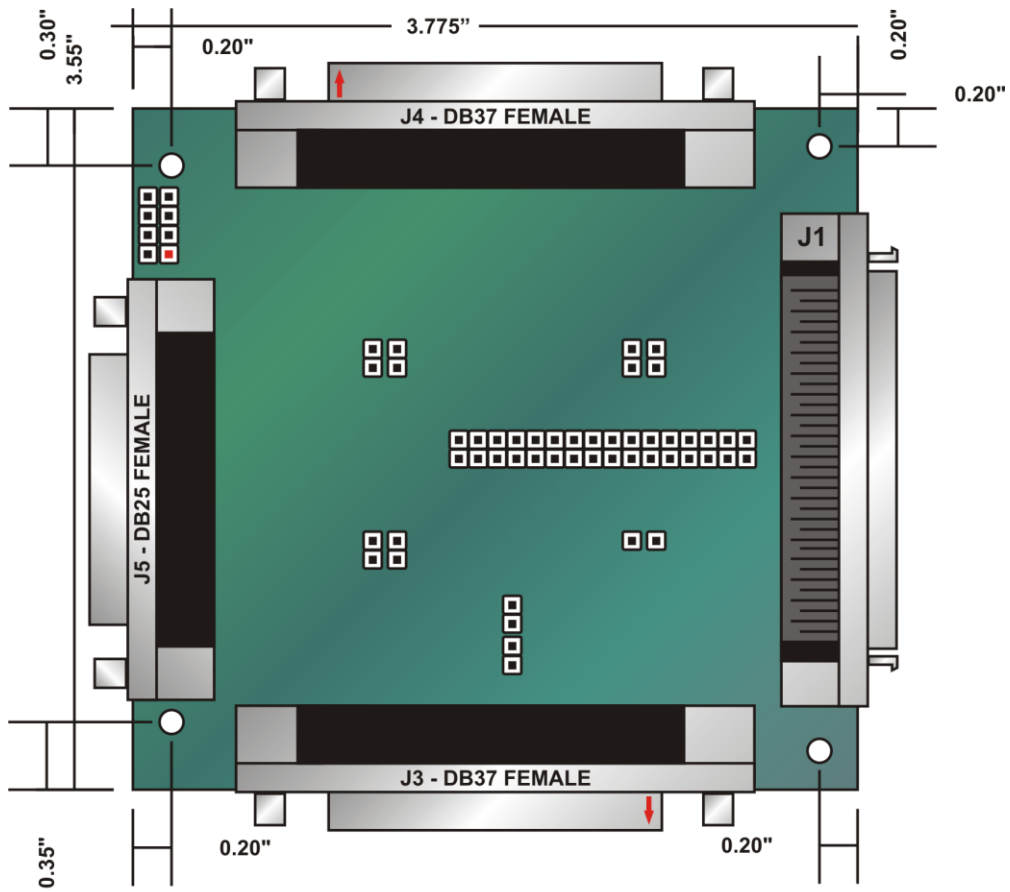
Pin	Stack Pos.1	Stack Pos.2	Stack Pos.3	Stack Pos.4	Pin	Stack Pos.1	Stack Pos.2	Stack Pos.3	Stack Pos.4
1	CH0+	CH32+	CH64+	CH96+	20	CH0-	CH32-	CH64-	CH96-
2	CH1+	CH33+	CH65+	CH97+	21	CH1-	CH33-	CH65-	CH97-
3	CH2+	CH34+	CH66+	CH98+	22	CH2-	CH34-	CH66-	CH98-
4	CH3+	CH35+	CH67+	CH99+	23	CH3-	CH35-	CH67-	CH99-
5	CH4+	CH36+	CH68+	CH100+	24	CH4-	CH36-	CH68-	CH100-
6	CH5+	CH37+	CH69+	CH101+	25	CH5-	CH37-	CH69-	CH101-
7	CH6+	CH38+	CH70+	CH102+	26	CH6-	CH38-	CH70-	CH102-
8	CH7+	CH39+	CH71+	CH103+	27	CH7-	CH39-	CH71-	CH103-
9	AGND	AGND	AGND	AGND	28	TEMP+ (LM335) (CH8+)	AGND	AGND	AGND
10	CH8+	CH40+	CH72+	CH104+	29	CH8- TEMP- AGND	CH40-	CH72-	CH104-
11	CH9+	CH41+	CH73+	CH105+	30	CH9-	CH41-	CH73-	CH105-
12	CH10+	CH42+	CH74+	CH106+	31	CH10-	CH42-	CH74-	CH106-
13	CH11+	CH43+	CH75+	CH107+	32	CH11-	CH43-	CH75-	CH107-
14	CH12+	CH44+	CH76+	CH108+	33	CH12-	CH44-	CH76-	CH108-
15	CH13+	CH45+	CH77+	CH109+	34	CH13-	CH45-	CH77-	CH109-
16	CH14+	CH46+	CH78+	CH110+	35	CH14-	CH46-	CH78-	CH110-
17	CH15+	CH47+	CH79+	CH111+	36	CH15-	CH47-	CH79-	CH111-
18	AGND	AGND	AGND	AGND	37	DAC1	DAC1	DAC1	DAC1
19	AGND	AGND	AGND	AGND					

Table 9-9: AIMUX-32 J3 DB37 Pin-outs w/CH# per Board Stack Position

Pin	Stack Pos.1	Stack Pos.2	Stack Pos.3	Stack Pos.4	Pin	Stack Pos.1	Stack Pos.2	Stack Pos.3	Stack Pos.4
1	CH16+	CH48+	CH80+	CH112+	20	CH16-	CH48-	CH80-	CH112-
2	CH17+	CH49+	CH81+	CH113+	21	CH17-	CH49-	CH81-	CH113-
3	CH18+	CH50+	CH82+	CH114+	22	CH18-	CH50-	CH82-	CH114-
4	CH19+	CH51+	CH83+	CH115+	23	CH19-	CH51-	CH83-	CH115-
5	CH20+	CH52+	CH84+	CH116+	24	CH20-	CH52-	CH84-	CH116-
6	CH21+	CH53+	CH85+	CH117+	25	CH21-	CH53-	CH85-	CH117-
7	CH22+	CH54+	CH86+	CH118+	26	CH22-	CH54-	CH86-	CH118-
8	CH23+	CH55+	CH87+	CH119+	27	CH23-	CH55-	CH87-	CH119-
9	AGND	AGND	AGND	AGND	28	N/C	N/C	N/C	N/C
10	CH24+	CH56+	CH88+	CH120+	29	CH24-	CH56-	CH88-	CH120-
11	CH25+	CH57+	CH89+	CH121+	30	CH25-	CH57-	CH89-	CH121-
12	CH26+	CH58+	CH90+	CH122+	31	CH26-	CH58-	CH90-	CH122-
13	CH27+	CH59+	CH91+	CH123+	32	CH27-	CH59-	CH91-	CH123-
14	CH28+	CH60+	CH92+	CH124+	33	CH28-	CH60-	CH92-	CH124-
15	CH29+	CH61+	CH93+	CH125+	34	CH29-	CH61-	CH93-	CH125-
16	CH30+	CH62+	CH94+	CH126+	35	CH30-	CH62-	CH94-	CH126-
17	CH31+	CH63+	CH95+	CH127+	36	CH31-	CH63-	CH95-	CH127-
18	AGND	AGND	AGND	AGND	37	DAC0	DAC0	DAC0	DAC0
19	AGND	AGND	AGND	AGND					

Table 9-10: AIMUX-32 J4 DB37 Pin-outs w/CH# per Board Stack Position

Figure 9-13: USB-AIOxx-128A Mechanical Drawing

AIMUX-32 Specification

Analog Inputs

Number of channels	32 differential per board; up to four boards or 128 differential
Voltage ranges	Additional ranges of 0-100mV, 0-200mV, 0-400mV, 0-500mV, 0-2.5V, ±100mV, ±200mV, ±400mV, ±500mV, ±2.5V or 0-1mV, 0-5mV, 0-10mV, 0-20mV, 0-50mV, ±1mV, ±5mV, ±10mV, ±20mV, ±50mV
Current inputs	4-20mA, 10-50mA
Max voltage (divider)	Up to 30V
Input impedance	1MΩ
Sensor excitation voltage	+10V

Environmental

Operating Temperature	0° to +70°C, optional -40° to +85°C
Storage Temperature	-40° to +105°C
Humidity	5% to 95% RH, without condensation
Board Dimensions	PC/104 format, 3.550" by 3.775" and mounting holes
Power required	+5V at 315mA typ. +15V at 39mA typ. -15V at 21mA typ.

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Appendix A: Calibration

An inherent property of any ADC-based system is they all contain offset, gain, and others errors. Sources of these errors are multiplexers, amplifiers, ADC's, resistors, etc. These errors lead to inaccurate A/D data which is undesirable.

The two most common error types is offset and gain. Positive Offset Errors are illustrated in the 2nd graph from the left (b) in Figure A-1 (assume a 16-bit ADC). Ideally, applying zero scale to the input would yield a code of 0x0000. Any deviation from a 0x0000 code when applying zero scale to the input is the offset error.
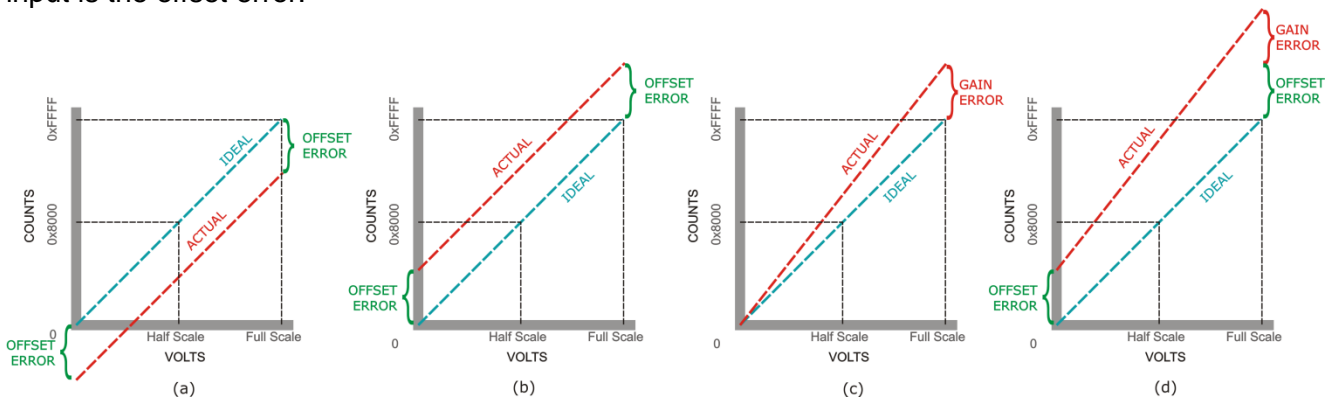
Figure A-1: Offset and Gain Error Graphs

Gain errors are illustrated in graph (c) in Figure A-1. The ideal slope for an ADC is a straight line passing through each point of a voltage and its associated code starting at zero scale and ending at full scale. Any deviation from a 0xFFFF code when applying full scale to the input yields a slope different than the ideal slope. The differences in these slopes is the gain error.

Graph (d) in Figure A-1 shows how the combination of offset and gain errors can cause the actual transfer characteristic to deviate a fair amount from the ideal transfer characteristic. To account for these errors, the board includes hardware that can be used to calibrate the data and give a more accurate reading.

The first thing the hardware does is remove any negative offset error the board might have. Negative offset, shown in graph (a) in Figure A-1, prevents the ability to measure a zero scale input. This means a 0x0000 code will be read until the input voltage exceeds the negative offset. Hardware on this board injects a small, positive, bias voltage that ensures the removal of any negative offset ("12-xxE" do not include this hardware).

Next, the board's hardware includes two on-board reference voltages (Note: "12-xxE" boards do not contain the on-board reference voltages) that can be sampled by software and used to calibrate out the offset and gain errors. The theory behind using two reference voltages to calibrate out offset and gain errors is the following:

Manual USB-AIO16-16F Family

In an ideal ADC-based system, the input voltage to the ADC, x, would be equal to the value read, y, after sampling.

So y = x

However, the offset and gain error graphs in Figure A-1 illustrate that actual data does not equal the expected (ideal) data. The difference in the actual data vs. the expected data is expressed by the equation

$$y = mx + b$$

where y -> calibrated value
m -> gain factor
x -> measured value
b -> offset factor

m and b are found by sampling a reference slightly above zero scale and a reference slightly below full scale. The reason for not using a reference equal to zero scale is to avoid any negative offset error that might be present as described above. The concept is similar for using a reference not equal to full scale. A gain error could cause a reference equal to full scale to be amplified above a voltage of full scale. This gain error would not be detected as the data would report a code of 0xFFFF (any value above full scale reports this code). Therefore, choosing a reference that is guaranteed to be slightly below full scale is necessary.

This card's first on-board reference is analog ground which is used as the near zero scale reference. The small, positive, bias voltage mentioned above guarantees that the resulting data will read slightly above zero scale. This value is the offset factor and becomes the new calibrated "zero". It's represented in the equation above as

b = negative value measured for analog ground

The second on-board reference, Vref, is used as the near full scale reference. Vref is a value guaranteed to be slightly below full scale. The resulting data from sampling Vref is used to calculate m as

m = [expected Vref] / [(measured Vref) - (measured analog ground value)]

The exact value of Vref is measured at the factory with an accurate voltmeter and the value is stored on-board which is used for the expected Vref value.

Once both references have been measured and the resulting values substituted into the equations earlier in this section, software can begin sampling channels. Software then performs some post processing by applying the equations to the sampled data and the result is accurate, calibrated data.

Lastly, the 'A' and 'F' model boards contain hardware that will provide real-time calibrated data. This hardware requires a file to be created by software with the offset and gain factor values. The file is then loaded onto the board and used by hardware to give real-time calibrated data. User-defined offset and gain factors can be used for custom calibration needs. Refer to the Software Reference manual for the file format. Autocalibration is a function in software that, when called, will automatically sample the two on-board references, create the calibration file, and store the calibrated information onto the board. Autocalibration can be performed in milliseconds and is recommended to be performed periodically. For optimum calibrated data, the software function should be repeated anytime the temperature or environment changes.

System Calibration Utility

This is a program provided to manually calibrate out offset, gain, and other errors for the entire system periodically. The system includes the USB-AIO board and such devices as sensors, signal conditioners, etc. These components contribute to errors in the system which lead to erroneous data. The System Calibration Utility corrects the errors for all the components in the system and provides accurate calibrated data. Following is a series of screenshots intended to provide an overview of what is involved in performing system calibration using this utility.
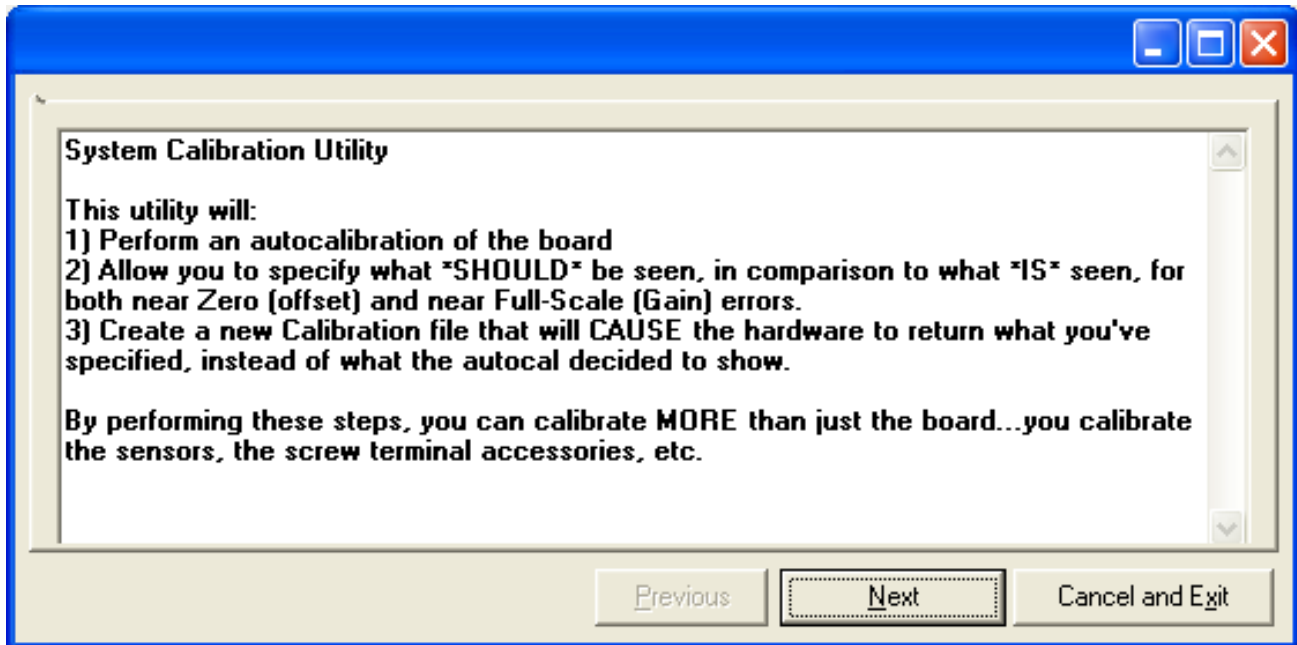
Figure A-2: System Calibration Utility Screenshot 1 (setup)
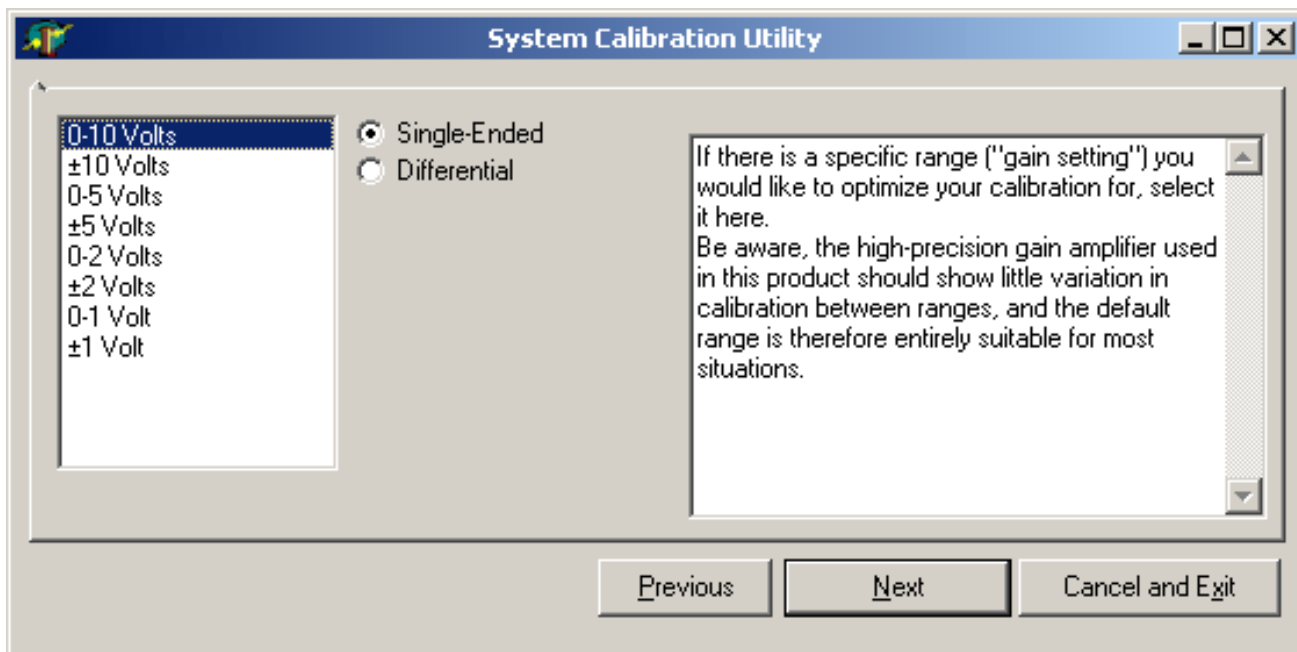
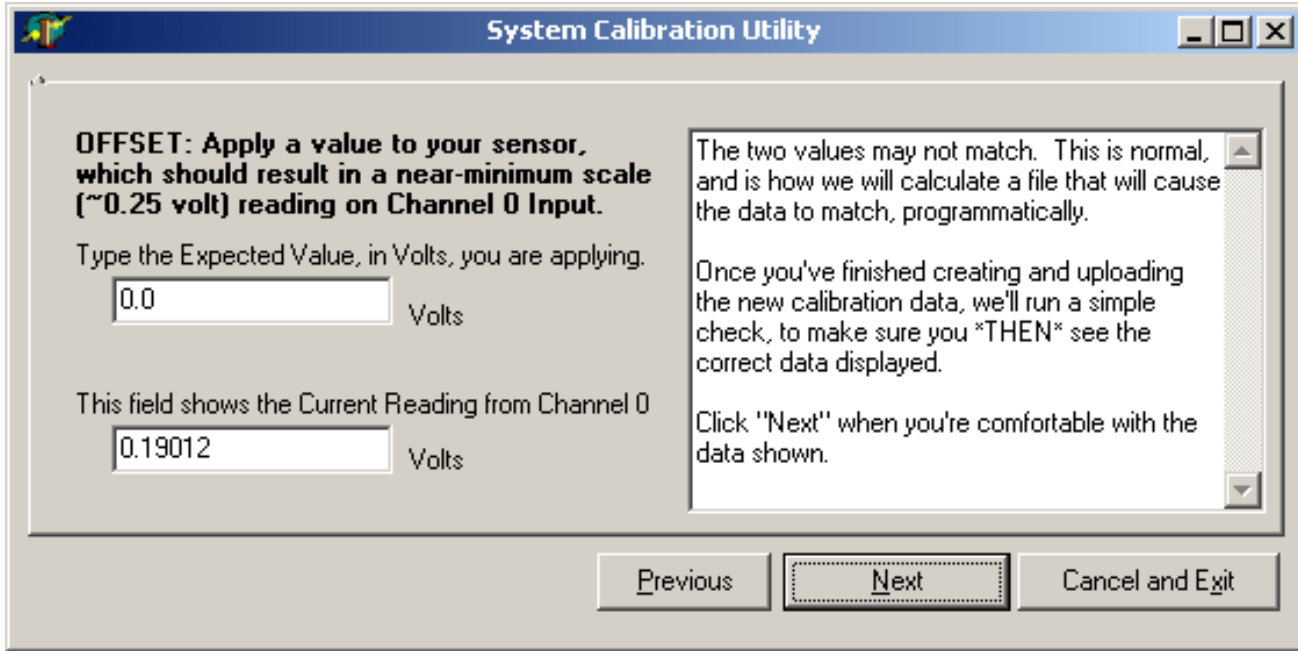**Figure A-3: System Calibration Utility Screenshot 2 (range select)**

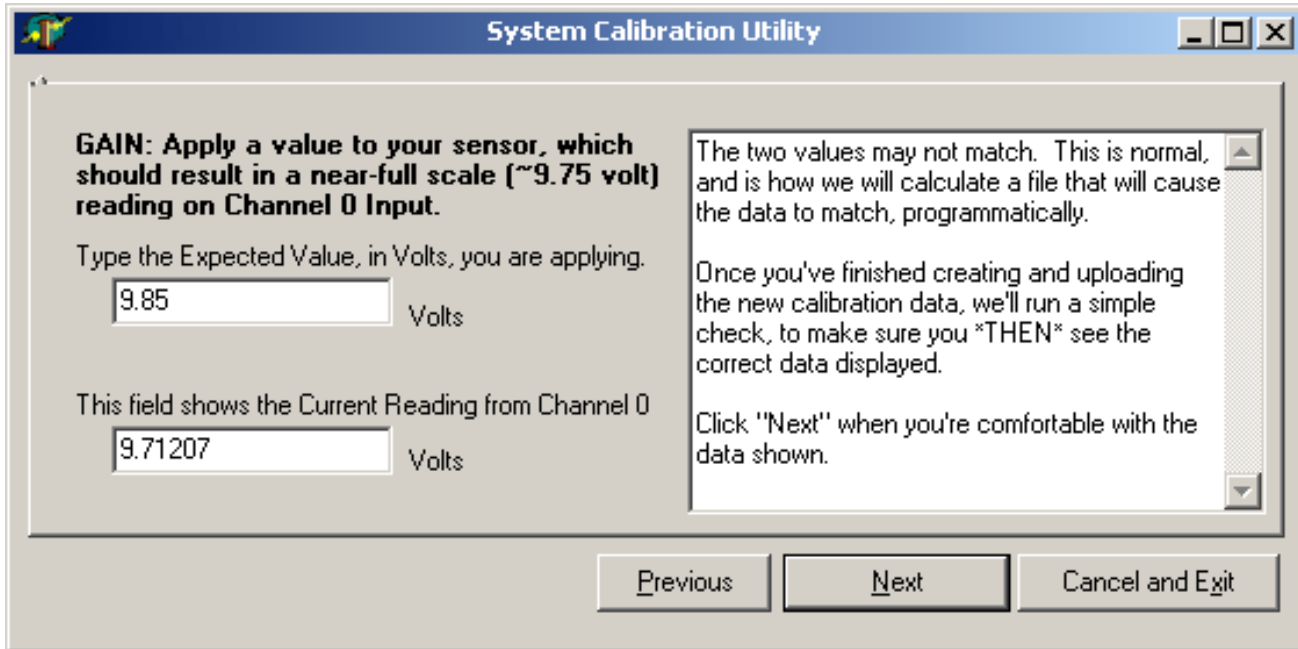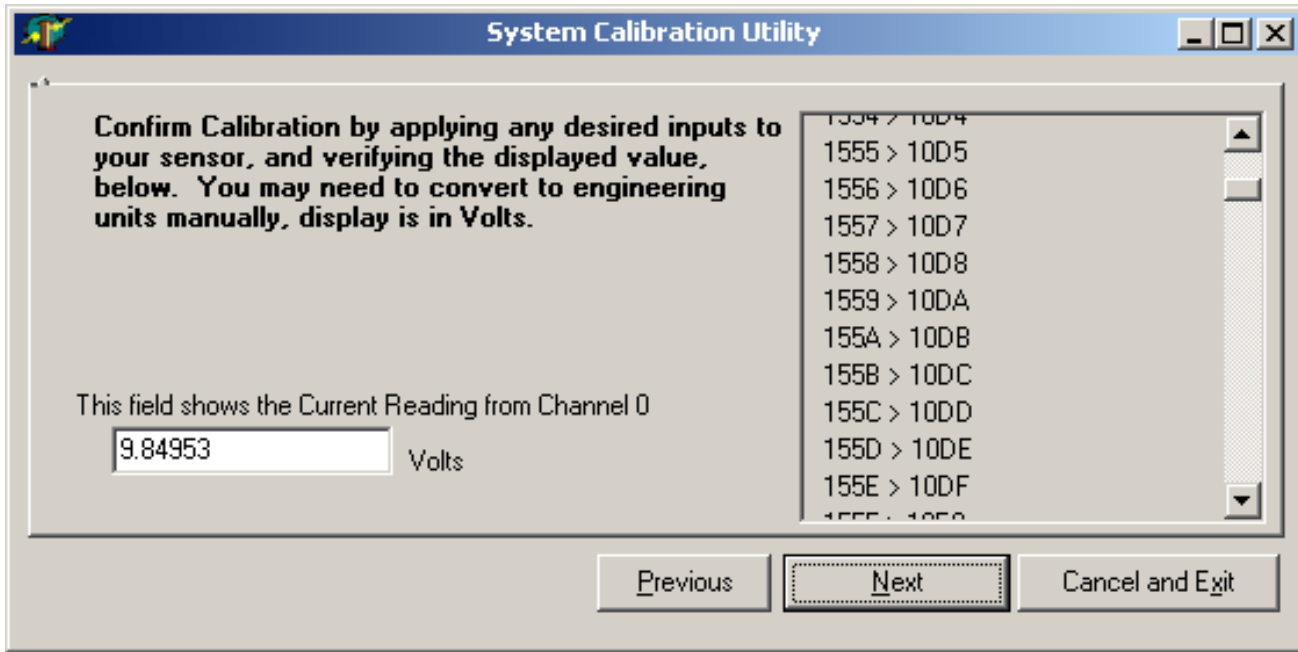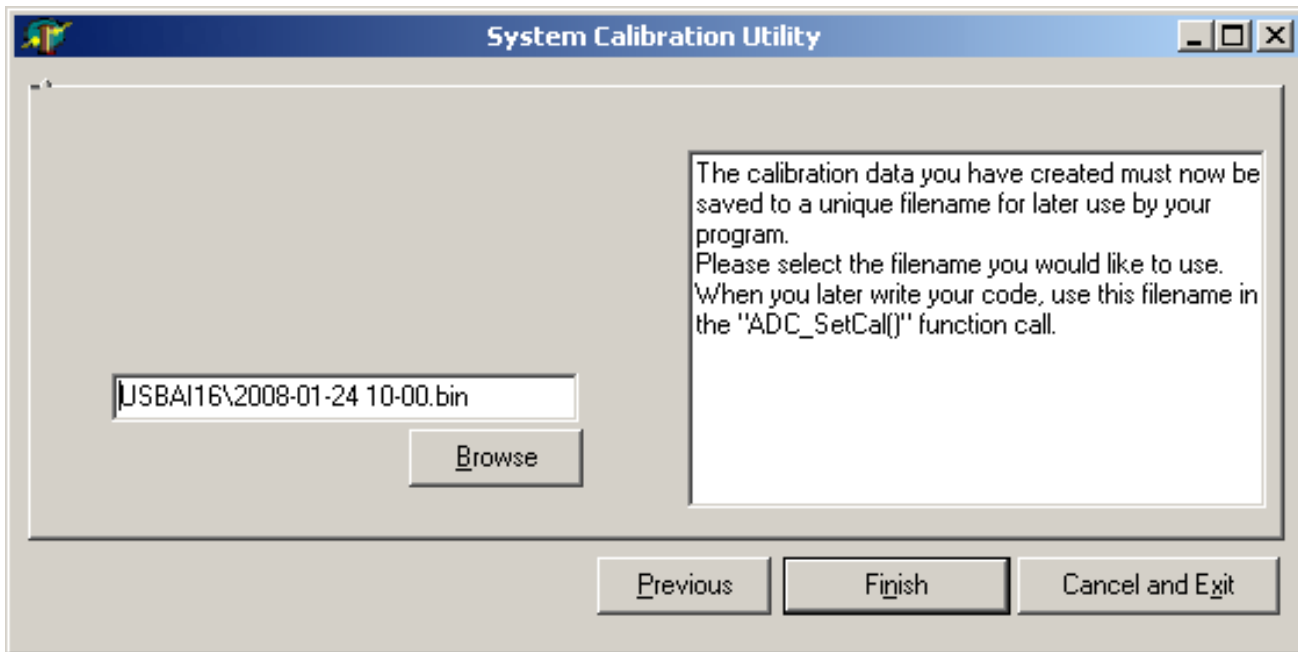**Figure A-4: System Calibration Utility Screenshot 3 (offset)**

Figure A-5: System Calibration Utility Screenshot 4 (gain)

Figure A-6: System Calibration Utility Screenshot 5 (confirmation)

Figure A-7: System Calibration Utility Screenshot 6 (finish and save)

Customer Comments

If you experience any problems with this manual or just want to give us some feedback, please email us at: *manuals@accesio.com*. Please detail any errors you find and include your mailing address so that we can send you any manual updates.

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